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APPENDIX A: POSITION BASED STATIC FRICTION ESTIMATION ALGORITHM

```

#include "mbed.h"
#include "rtos.h"
#include "qei.h"
#include "SDFileSystem.h"

QEIHW qei_s(QEI_DIRINV_NONE, QEI_SIGNALMODE_QUAD,
QEI_CAPMODE_2X, QEI_INVINX_NONE );

#define G1 1.0//100.0
#define G2 1.0 //500.0

// Safety for mbed unused pins
DigitalIn safety_19(p19);
DigitalIn safety_25(p25);
DigitalIn safety_26(p26);
DigitalIn safety_21(p21);
DigitalIn safety_22(p22);
DigitalIn safety_27(p27);
DigitalIn safety_28(p28);

PwmOut pwm_s_clk(p23); //clockwise rotation pwm pin
PwmOut pwm_s_anticlk(p24); //anti-clockwise rotation pwm pin

DigitalOutReset_AB_S(p29);
DigitalOutReset_CD_S(p30);

DigitalInM_Dir(p9);
DigitalInS_Dir(p10);

DigitalInIndex(p12);

AnalogInCurrent_sensor_s_p(p17); // current sensor input for SLAVE positive
AnalogInCurrent_sensor_s_n(p18); // current sensor input for SLAVE negative

DigitalOutled1(LED1);
DigitalOutled3(LED3);

DigitalInSignal(p20); //external signal to close the file

Timer timer; // For the controller
FILE *fp;
Ticker ticker;

```

```

intdt_us= 100;          // define main loop time in us
floatdt = dt_us/1000000.0; //loop time in seconds for calculations

intcounter_time;
int counter =0;
intcounter_old =0;

//Current Sensor Directions
intSlave_Direction = 0;

// Encoder Constants
floatconstencoder_pulses_s = 10000.0;

#define PI 3.141592653
#define Gd 0.5 //1200.0 //cutoff frequency of the DOB
//define Gv 0.0

// PID parameters for Current - Loop
floatconstIkp_s = 4.5, Iki_s = 10.0, Ikd_s = 0.1;

// PID parameters for velocity - Loop
floatI_ref_s = 0.0, I_err_s = 0.0, I_res_s = 0.0, I_tmp_s = 0.0, tem_I_s = 0.0, d_I_s =
0.0, I1_act_s = 0.0;
floatv_ref_s = 60.0, v_err_s = 0.0, v_res_s = 20.0, v_res_s_rpm = 0.0, v_tmp_s = 0.0,
tem_v_s = 0.0, d_v_s = 0.0;
floatduty_s = 0.0;

// Low pass filter gain for Current - loop
floatconstG_filcon_I_s = 1.0;
// Low pass filter gain for Current - loop
floatconst G_filcon_I1_s = 100.0;

// Storing actual current flow
floatI_act_s = 0.0;

// Parameters to calculate current rotational speed
floatencoder_s_prv = 0.0;
floatencoder_s_now = 0.0;

// Motor Constant and Inertia
floatconstJ_const_s = 0.0000800; //0.0000268;
floatconstKt_const_s = 0.134;
floatconstKt_constinv_s = 1.0/0.134;

```

```

floattmp_s = 0.0,ob_sum_s = 0.0,ob_sum_s1=0.0;

floati_com_s = 0.0;
floatfric_m = 0.0,fric_s = 0.0,i_rto_m = 0.0,i_rto_s = 0.0;

floatx_res_s = 0.0;
floatve_sum_s = 0.0;
floatpwm_I_S= 0.0;
floatpid_V_I_S= 0.0;

float point =0.0;
floatde_s =0.0, temp_s1=0.0, v_res_s1 = 0.0, temp_s= 0.0, ddx_s = 0.0;

floatpos_ref=0.0, pos_err=0.0, p_pos_err=0.0, i_pos_err=0.0;
int32_t position_old=0.0,tem_d_pos_err=0.0, tmp_d_pos_err=0.0, d_pos_err=0.0;
float count=0.0,current=0.0,duty=0.0,pos_ref_old=0.0, PWM_pos=0.0,current_res;
floatI_res = 0,I1_act = 0,Duty = 0,I_act = 0;
int i=0,cycles=0;
int32_t position = 0;
int negative=0,positive=0;
int n =20000,r=1;
intcountup=0,t=1;

voidpwm_init(void) {

pwm_s_anticlk.period_us(10);
pwm_s_clk.period_us(10);

    // Set the ouput duty-cycle, specified as a percentage (float)

pwm_s_anticlk.write(0.0f);
pwm_s_clk.write(0.0f);

    //ENABLE RUNNING MODE (H BRIDGE ENABLE)

Reset_AB_S = 1;
Reset_CD_S = 1;
}

$$$$$$$$ CURRENT CONTROLLER $$$$$$$$$$$$$$$$

floatcurrent_pid_s(){
if (pos_ref_old == pos_ref){

```

```

Slave_Direction = S_Dir.read();
if(Slave_Direction == 0){ // clockwise
I_res_s= current_sensor_s_p.read();
I1_act_s = -1.0*((I_res_s*3.3) / 0.717075441532258);
}else if(Slave_Direction == 1){
I_res_s= current_sensor_s_n.read(); // anticlockwise
I1_act_s = ((I_res_s*3.3) / 0.724138445564516);
}
I_act_s += G_filcon_I1_s*(I1_act_s-I_act_s)*dt;

I_err_s = I_ref_s - I_act_s;
I_tmp_s += Iki_s * dt * I_err_s;
tem_I_s += dt * d_I_s;
d_I_s = (I_act_s - tem_I_s) * G_filcon_I_s;

pwm_I_S=((I_err_s * Ikp_s) + I_tmp_s + (d_I_s * Ikd_s));

}
return duty;
}

floatkp_pos= 0.0005;//0.0005;//0.00006;
floatki_pos = 0.03;//0.03;//0.004;//0.0008;
floatkd_pos = 0.000001;//0.000002;//0.000001;//0.006499999999;
floatpos_filcon = 10000;//2000;//100;//10000;

//$$$$$$ POSITION CONTROLLER $$$$$$$$$$$$

voidposition_pid_s() {
if (pos_ref_old != pos_ref){
qei_s.SetDigiFilter(480UL);
qei_s.SetMaxPosition(0xFFFFFFFF);
position = qei_s.GetPosition();
pos_err = pos_ref - position;
p_pos_err = kp_pos*pos_err;
i_pos_err += ki_pos*pos_err*dt;
tem_d_pos_err += pos_filcon*dt*tmp_d_pos_err;
tmp_d_pos_err = pos_err - tem_d_pos_err;
d_pos_err = kd_pos*tmp_d_pos_err;

PWM_pos = p_pos_err + i_pos_err + d_pos_err;
duty = PWM_pos;
countup++;
}
}

```



```

//$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$
//$$$$$$$ POSITION VERIFICATION $$$$$$$$$$$$$$$$$

voidpositon_check (){
if((I_ref_s == 0.0)){
if ((pos_ref!=position )){
negative++;
}
if ((pos_ref==position )){
positive++;
}

if ((pos_ref==position )&&(pos_ref_old != pos_ref)&&(positive>(negative+100))){
pos_ref_old = pos_ref;
position_old = position;
negative=0;
positive=0;
countup=0;
    t=1;
duty = 0.0;
}
}
}
//$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$
//$$$$$$$ POSITION SHIFT $$$$$$$$$$$$$$$$$

voidposition_shift(){
if (countup>=200000){
pos_ref = position_old + t;
t++;
countup=0;
negative=0;
positive=0;
}
}

//$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$
//$$$$$$$ PWM GENERATOR $$$$$$$$$$$$$$$$$

voidPWM_Generator_s(){

duty_s = duty;

```



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```

pwm_s_antick = 0.0;
pwm_s_clk = 0.0;

    //RESET H BRIDGE
Reset_AB_S = 0;
Reset_CD_S = 0;

    led1=0;

    led3=0;

return 0;
}

//RTOS
// Control Part - main code $$$$$$$$
voidControl_body() {
current_pid_s ();
position_control();
position_pid_s();
PWM_Generator_s();
positon_check ();
position_shift();
PWM_Generator_s();
    led1=!led1;
counter++;
}
//$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$
//$$$$$$$ DATA STORING THREAD $$$$$$$$$$$$
void thread_2(void const *argument){

SDFileSystemsd(p5, p6, p7, p8, "sd");
    FILE *fp = fopen("/sd/v100.dat", "w");

if(fp == NULL) {
for(int i=0;i<5;i++){
    led3=!led3;
wait(1.0);
}
}

while((position_old)<=40000){

if((current != 0)){

```

```
fprintf(fp,"%d %f %f %f %f\n",position_old,current,I_res,I1_act,I_act);

counter_old=counter;
    led3=!led3;
current = 0;
    }
    }
fclose(fp);
timer.stop();
cleanup_module();
ticker.detach ();
    }

int main() {
dt =dt_us/1000000.0;
pwm_init();
timer.start();
    Thread thread2(thread_2, NULL, osPriorityNormal, (DEFAULT_STACK_SIZE *
4.0));
ticker.attach_us(&Control_body, dt_us);
}
//$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$
//_____END_____

```



APPENDIX B: POSITION BASED TOTAL FRICTION ESTIMATION ALGORITHM

```

#include "mbed.h"
#include "rtos.h"
#include "qei hw.h"
#include "SDFileSystem.h"
#include <math.h>
#define QEI_RESET_POS ONIDX QEI_CON_RESPI

QEIHW qei_s(QEI_DIRINV_NONE, QEI_SIGNALMODE_QUAD,
QEI_CAPMODE_2X, QEI_INVINX_NONE);

// Filter Coefficient
#define G1 1.0
#define G2 1.0
#define PI 3.141592653

// Safety for mbed unused pin
DigitalIn safety_11(p11);
DigitalIn safety_13(p13);
DigitalIn safety_14(p14);
DigitalIn safety_19(p19);
DigitalIn safety_20(p20);
DigitalIn safety_25(p25);
DigitalIn safety_26(p26);
DigitalIn safety_21(p21);
DigitalIn safety_22(p22);
DigitalIn safety_27(p27);
DigitalIn safety_28(p28);
DigitalIn safety_9(p9);
DigitalIn safety_15(p15);
DigitalIn safety_16(p16);
DigitalInIndex(p12);

PwmOut pwm_s_clk(p23); // clockwise rotation pwm pin for SLAVE
PwmOut pwm_s_antick(p24); // anti-clockwise rotation pwm pin for SLAVE

DigitalOutReset_AB_S(p29);
DigitalOutReset_CD_S(p30);

DigitalInS_Dir(p10);
AnalogIn current_sensor_s(p17); // current sensor input for SLAVE positive

```

```

AnalogIncurrent_sensor_s_n(p18); // current sensor input for SLAVE negative

DigitalOutled1(LED1);
DigitalOutled3(LED3);

Timer timer;          // For the controller
FILE *fp;
Ticker ticker;

intdt_us= 100;        // define main loop time in us
floatdt;              //loop time in seconds for calculations
floatramp_time = 3.0;
floatdelta_v = 0.0;

intcounter_time;
int counter=0;
intcounter_old=0;

//Current Sensor Directions
intMaster_Direction = 0;

// Encoder Constants
floatconstencoder_pulses_s = 10000.0;
floatconstG_filcon_I1_s = 1.0; // 350.0

// PID parameters for velocity - Loop
float vkp_s = 0.070, vki_s = 0.0000001, vkd_s = 0.09; //p=0.02, i=0.000001
floatv_ref_s = 0.0, v_err_s = 0.0, v_res_s = 0.0;
float d_v_err_s = 0.0, prev_v_err_s=0.0, I_v_err_s=0.0, de_s = 0.0;
floatduty_s = 0.0;
floattorque_dob = 0.0, torque_motor=0.0;

// parameters for Current - Loop
floatI_ref_s = 0.0, I_err_s = 0.0, I_res_s = 0.0, I_tmp_s = 0.0, tem_I_s = 0.0, d_I_s =
0.0, ddx_s = 0.0;
floatI_act_s = 0.0, I1_act_s=0.0, I_ref_s1 = 0.0, I1_act_s=0.0;

//float constG_filcon_v_s = 300.0; //1.0; //100.0; //300.0; //100.0; //1.0
floatencoder_s_prv = 0.0;
floatencoder_s_now = 0.0;

// Motor Constant and Inertia
floatconstKt_const_s = 0.134;
floatconstJ_const_s = 0.0000268;
floatconstKt_constinv_s = 1.0/0.134;
floattmp_s = 0.0, ob_sum_s = 0.0, ob_sum_s1 = 0.0;

```

```

floati_com_s = 0.0;
floatx_res_s = 0.0;
floatve_sum_s = 0.0;
floatpwm_I_S= 0.0;
floatpid_V_I_S= 0.0;

float temp_s1=0.0, v_res_s1 = 0.0, temp_s= 0.0;
floatdde_s = 0.0, v_res_s_prv=0.0,accelaration_s=0.00,temp_s2=0.0,temp_s3
=0.0,acce_res_s =0.0;

intcounter_b=0,count=0;
int32_t position = 0;
int32_tpos=20000,p=0,r=0;
float current=0.0,duty=0.0;
int a=0,b=200,c=400,d=600,e=800,f=1000,g=1200,h=1400;
int i=1600,j=1800,k=2000,l=2200,m=2400,n=2600,aa=2800,ab=3000;
int ac=3200,ad=3400,ae=3600,af=3800,ag=4000,ah=4200,ai=4400,aj=4600;
intba=4800,bb=5000,bc=5200,bd=5400,be=5600,bf=5800,bg=6000,bh=6200;
int bi=6400,bj=6600,ca=6800,cb=7000,cc=7200,cd=7400,ce=7600,cf=7800;
int cg=8000,ch=8200,ci=8400,cj=8600,da=8800,db=9000,dc=9200,dd=9400;
int de=9600,df=9800;
int ea=100,eb=300,ec=500,ed=700,ee=900,ef=1100,eg=1300,eh=1500,ei=1700,
ej=1900;
int fa=2100,fb=2300,fc=2500,fd=2700,fe=2900,ff=3100,fg=3300,fh=3500,fi=3700,
fj=3900;
intga=4100,gb=4300,gc=4500,gd=4700,ge=4900,gf=5100,gg=5300,gh=5500,
gi=5700,gj=5900;
int ha=6100,hb=6300,hc=6500,hd=6700,he=6900,hf=7100,hg=7300,hh=7500,
hi=7700,hj=7900;
int ia=8100,ib=8300,ic=8500,id=8700,ie=8900,ifa=9100,ig=9300,ih=9500,ii=9700,
ij=9900;

voidpwm_init(void) {
pwm_s_antick.period_us(10);
pwm_s_clk.period_us(10);

// Set the ouput duty-cycle, specified as a percentage (float)
pwm_s_antick.write(0.0f);
pwm_s_clk.write(0.0f);

//ENABLE RUNNING MODE (H BRIDGE ENABLE)
Reset_AB_S = 1;
Reset_CD_S = 1;
}

```

```

//$$$$ CURRENT ESTIMATION $$$$$$$$$$$$$$$$
voidcurrent_pid_s(){
Master_Direction = S_Dir.read();

if(Master_Direction == 0){                                     //master clockwise
I_res_s = current_sensor_s_p.read();
    I1_act_s = -1.0*((I_res_s*3.3) / 0.74787687701613);

}else if(Master_Direction == 1) { //master anticlockwise
I_res_s= current_sensor_s_n.read();
    I1_act_s = 1.0*((I_res_s*3.3) / 0.713239227822580);

}
I1_act_s += G_filcon_I1_s*(I1_act_s-I_act_s)*dt;
I_act_s = I1_act_s;

}
//$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$

//$$$$$$$$ VELOCITY COMMAND $$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$

float rpm = 500;
voidvelocity_command(){
if(abs(v_ref_s) < abs(rpm)){
v_ref_s += delta_v;
}
else {
v_ref_s=rpm;
}
}
//$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$

//$$$$$$$$ VELOCITY CONTROLLER $$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$$

voidvelocity_pid_s() {

qe_i_s.SetDigiFilter(480UL);
qe_i_s.SetMaxPosition(0xFFFFFFFF);
position = qe_i_s.GetPosition();
    //buffer[counter]=position;
encoder_s_now = position * 2.0 * PI / encoder_pulses_s;
de_s = encoder_s_now - encoder_s_prv;
encoder_s_prv = encoder_s_now;
    //v_res_s = ((de_s/dt_us)*(1000000.0 * 60.0))/(2.0*PI);
ddx_s=((de_s/dt_us)*(1000000.0 * 60.0))/(2.0*PI);
temp_s += G1*ddx_s*dt;

```



```
//$$$$$$$$$ POSITION CHECK $$$$$$$$$$$$$$$$$$
```

```
void position_check(){
if
(((position==a)&&(a<100))||((position==b)&&(b<300))||((position==c)&&(c<500))||
((position==d)&&(d<700))||
((position==e)&&(e<900))||((position==f)&&(f<1100))||((position==g)&&(g<1300))
||((position==h)&&(h<1500))||((position==i)&&(i<1700))||((position==j)&&(j<1900
))
||((position==k)&&(k<2100))||((position==l)&&(l<2300))||((position==m)&&(m<25
00))||((position==n)&&(n<2700))||((position==aa)&&(aa<2900))||((position==ab)&&
(ab<3100))
||((position==ac)&&(ac<3300))||((position==ad)&&(ad<3500))||((position==ae)&&(
ae<3700))||((position==af)&&(af<3900))||((position==ag)&&(ag<4100))||((position=
=ah)&&(ah<4300))
||((position==ai)&&(ai<4500))||((position==aj)&&(aj<4700))||((position==ba)&&(ba
<4900))||((position==bb)&&(bb<5100))||((position==bc)&&(bc<5300))||((position=
=bd)&&(bd<5500))
||((position==be)&&(be<5700))||((position==bf)&&(bf<5900))||((position==bg)&&(
bg<6100))||((position==bh)&&(bh<6300))||((position==bi)&&(bi<6500))||((position
==bj)&&(bj<6700))
||((position==ca)&&(ca<6900))||((position==cb)&&(cb<7100))||((position==cc)&&(
cc<7300))||((position==cd)&&(cd<7500))||((position==ce)&&(ce<7700))||((position
==cf)&&(cf<7900))
||((position==cg)&&(cg<8100))||((position==ch)&&(ch<8300))||((position==ci)&&(
ci<8500))||((position==cj)&&(cj<8700))||((position==da)&&(da<8900))||((position=
=db)&&(db<9100))
||((position==dc)&&(dc<9300))||((position==dd)&&(dd<9500))||((position==de)&&(
de<9700))||((position==df)&&(df<9900))||((position==ea)&&(ea<200))||((position=
=eb)&&(eb<400))
||((position==ec)&&(ec<600))||((position==ed)&&(ed<800))||((position==ee)&&(ee
<1000))||((position==ef)&&(ef<1200))||((position==eg)&&(eg<1400))||((position==
eh)&&(eh<1600))
||((position==ei)&&(ei<1800))||((position==ej)&&(ej<2000))||((position==fa)&&(fa
<2200))||((position==fb)&&(fb<2400))||((position==fc)&&(fc<2600))||((position==f
d)&&(fd<2800))
||((position==fe)&&(fe<3000))||((position==ff)&&(ff<3200))||((position==fg)&&(fg
<3400))||((position==fh)&&(fh<3600))||((position==fi)&&(fi<3800))||((position==fj)
&&(fj<4000))
||((position==ga)&&(ga<4200))||((position==gb)&&(gb<4400))||((position==gc)&&(
gc<4600))||((position==gd)&&(gd<4800))||((position==ge)&&(ge<5000))||((position
==gf)&&(gf<5200))
||((position==gg)&&(gg<5400))||((position==gh)&&(gh<5600))||((position==gi)&&(
gi<5800))||((position==gj)&&(gj<6000))||((position==ha)&&(ha<6200))||((position=
=hb)&&(hb<6400))
```


