INVESTIGATION OF TEMPERATURE PROFILES OF TRADITIONAL PUTA AND PREPARATION OF CHALCOPYRITE ASH FOR AYURVEDIC TREATMENT USING MUFFLE FURNACE

Pathiraja Mudiyanselage Yamuna Samanthi Pathiraja

(119264R)



Degree of Master of Science

Department of Chemical & Process Engineering

University of Moratuwa Sri Lanka

May 2016

INVESTIGATION OF TEMPERATURE PROFILES OF TRADITIONAL PUTA AND PREPARATION OF CHALCOPYRITE ASH FOR AYURVEDIC TREATMENT USING MUFFLE FURNACE

Pathiraja Mudiyanselage Yamuna Samanthi Pathiraja

(119264R)



Thesis submitted in partial fulfillment of the requirements for the degree Master of Science in Sustainable Process Development

Department of Chemical & Process Engineering

University of Moratuwa Sri Lanka

May 2016

DECLARATION

I declare that this is my own work and this thesis does not incorporate without acknowledgement any material previously submitted for a Degree or Diploma in any other University or institute of higher learning and to the best of my knowledge and belief, it does not contain any material previously published or written by another person except where due reference is made in the text.

Also, I hereby grant to University of Moratuwa the non-exclusive right to reproduce and distribute my thesis, in whole or in part in print, electronic or other medium. I retain the right to use this content in whole or part in future works (such as articles or books).

| Signature : | | Date : | | |
|-----------------------------|---|----------------------------------|-----------------------------|-----|
| The above supervision. | andidate has carried out research Electronic These www.lib.mrt.ac.l | s & Disserta | ter's thesis under tions | our |
| Dr.(Mrs.) S.H.P.Gunawardena | | Dr.(Mrs.) S.K.M.K.Herapathdeniya | | |
| Signature | : | Signature | : | |
| Date | : | Date | : | |

Abstract

Bhasmas (ashes) are complex compound forms of metals, minerals or gemstones obtained after a series of ayurvedic pharmaceutical preparation processes; purification (shodhana), trituration (bhavana) and incineration (marana) in combination with various herbal extracts and other substances. These three processes play an important role in preparation of ashes. Puta is the specific quantum of heat required to get the desired quality ashes in the process of incineration (marana) and naturally available fuels like cow dung cakes are used to produce heat in the conventional puta. The amount of heat required to produce a specific ash is substance specific and described in terms of fuel burnt. The objectives of this research are to establish temperature profiles for Maha Puta, Gaja Puta and Varaha Puta and to verify temperature profile of Varaha puta using a muffle furnace. Temperature profiles were established using dried cow dung cakes with an average calorific value of 15.44 MJ/kg as the fuel and the maximum temperatures achieved for Maha Puta, Gaja Puta and Varaha Puta were 1380 °C, 1060 °C and 850 °C respectively. Then temperature profile of traditional Varaha Puta was matched with a muffle furnace and Chalcopyrite ash (Swarna Makshika bhasma) was prepared using both traditional method and electric muffle furnace. The ashes produced using both methods showed similar properties and hence the temperature profile obtained for traditional Varaha Puta using the muffle furnace was verified.

Key words: Puta, ash (bhasma), Chalcopyrite



ACKNOWLEDGEMENTS

I wish to express my deepest appreciation to my supervisors Dr.(Mrs.) S.H.P.Gunawardena, Senior Lecturer, Department of Chemical & Process Engineering, University of Moratuwa and Dr.(Mrs.) S.K.M.K.Herapathdeniya, Senior Lecturer, Institute of Indigenous Medicine, University of Colombo, for their precious and necessary advices, invaluable guidance, supervisions and offering their valuable time throughout my M.Sc. research study.

Special thanks goes to Mrs. Y.M.M.K.Ranatunge, Principal Research Engineer, NERD Center, for offering me this valuable research that she has found through the need survey conducted in the area of Indigenous Medicine.

I would like to express my sincere gratitude to Eng. D.D. Ananda Namal, Director General of NERD Centre, for granting permission and allocating funds to carry out this research and his valuable guidance to make this research success. My sincere appreciation also goes to Eng. G.K.K.A. de Silva, Deputy Director General (R&D) of NERD Centre for his guidance, encouragement and motivation provided throughout the period. University of Moratuwa, Sri Lanka.

Electronic Theses & Dissertations

I'm also grateful towing Klythri Shahtha, Director, Department of Agricultural Engineering & Post Harvest Technology, NERD Centre for providing facilities to carry out the research in the department and his valuable advices and the supervision to success this research. I would like to express my sincere appreciation to all the engineers and staff members of the Department of Agricultural Engineering & Post Harvest Technology for their heartiest corporation and support for the completion of this research successfully.

My sincere appreciation goes to all the Directors, Engineers and Scientists of the NERD Centre who provided me required facilities, support and necessary interpretations throughout the period.

I'm also grateful to Mr. Handagama, Technical Officer and staff members of Department of *Dravya Guna Vingnana*, Institute of Indigenous Medicine, Rajagiriya for their immense support, information and facilities provided me to complete this research.

I'm also grateful to Department of Earth Resources Engineering, University of Moratuwa, Material Technology Section, Industrial Technology Institute and Analytical Laboratory in Geological Survey & Mines Bureau for providing testing facilities and required instructions.

Finally, I must express my hearty gratitude to my dearest husband & son for their understanding & sacrifices during the research period, and without their support I would have not been able to complete my M.Sc.



TABLE OF CONTENTS

| DECLARATION | i |
|--|-----|
| ABSTRACT | |
| ACKNOWLEDGEMENT | |
| TABLE OF CONTENTS | V |
| LIST OF FIGURES | vi |
| LIST OF TABLES | vii |
| 1 INTRODUCTION | 1 |
| 1.1. Background | 1 |
| 1.2. Objectives | 2 |
| 2 LITERATURE REVIEW | 3 |
| 2.1. Bhasma | 3 |
| 2.2. Puta system | 3 |
| 2.2.1. Classification of <i>puta</i> | 4 |
| 2.3. Ash of Chalcopyrite (Swarna Makshika Bhasma) | 7 |
| 2.3.1. Chalcopyrite | 7 |
| 2.3.2. Preparation processes of ashrotemateopyrite anka. | 8 |
| 2.4. Previous studies tronic Theses & Dissertations | 10 |
| 2.5. Characterization of ash (bhasma) | 13 |
| 2.5.1. Traditional methods | 13 |
| 2.5.2. Modern analytical techniques | 15 |
| 3 METHODOLOGY | 17 |
| 3.1. Cow dung cake Analysis | 17 |
| 3.2. Establishment of temperature profiles | 17 |
| 3.3. Verification of temperature profile of <i>Varaha Puta</i> | 20 |
| 4 RESULTS AND DISCUSSION | 24 |
| 4.1. Analysis of cow dung cakes | 24 |
| 4.2. Establishment of temperature profiles | 24 |
| 4.3. Verification of Temperature profile of <i>Varaha Puta</i> | 26 |
| 5 CONCLUSION & RECOMMENDATIONS | 34 |
| REFERENCES | 36 |

LIST OF FIGURES

| Figure 2.1: Different types of <i>puta</i> (Devanathan, 2011) | 4 |
|--|-----------|
| Figure 2.2 : Average temperature profile of gaja puta (Parmer et al, 2010) | 11 |
| Figure 2.3 : Average temperature profile of ardhagaja puta (Parmer et al, 2010) | 11 |
| Figure 2.4 : Temperature profile obtained by burning 6 kg of cow dung cakes | 12 |
| Figure 2.5: Temperature pattern obtained by burning 35kg of cow dung ca (Devanathan, 2013) | kes 13 |
| Figure 3.1 : Cow dung cakes | 17 |
| Figure 3.2: Partly filled cow dung cakes in Varaha Puta | 18 |
| Figure 3.3: Arranging of cow dung cakes in Gaja Puta | 19 |
| Figure 3.4: Burning cow dung cakes in MahaPuta | 19 |
| Figure 3.5 : (a) - Raw Chalcopyrite (b) - purified Chalcopyrite samples | 20 |
| Figure 3.6 : Sulphur purification procedure | 21 |
| Figure 3.7 : Preparation of pellets | 21 |
| Figure 4.1: Temperature profile of traditional <i>Varaha Puta</i> | 24 |
| Figure 4.2 : Temperature profile of traditional <i>Gaja Puta</i> | 25 |
| Figure 4.3: Temperature profile of traditional Maha Puta Lanka. | 26 |
| Figure 4.4: Colour of resultanti Chalcopyrite addissertations | 27 |
| Figure 4.5 Ploatability test for Chalcopyrite ash | 28 |
| Figure 4.6: Particle size distribution of Chalcopyrite ash prepared in Varaha Puta | 30 |
| Figure 4.7: Particle size distribution of Chalcopyrite ash prepared in Muffle furn | ace 30 |
| Figure 4.8 : XRD spectrum of initial pellets | 31 |
| Figure 4.9: XRD spectrum of Chalcopyrite ash prepared in Varaha Puta | 32 |
| Figure 4.10: XRD spectrum of Chalcopyrite ash prepared in muffle furnace | 32 |

LIST OF TABLES

| Table 2.1: Classification of <i>Puta</i> | 5 |
|--|------------|
| Table 3.1 : Compositions for preparation of cow dung cakes | 17 |
| Table 3.2 : Details of <i>Puta</i> systems | 18 |
| Table 3.3 : Materials used for incineration of Chalcopyrite pellets in Varaha Puta | 22 |
| Table 3.4: Set temperatures with time duration for muffle furnace to prep Chalcopyrite ash | are 22 |
| Table 3.5: Materials used for incineration of Chalcopyrite pellets in muffle furnace | 23 |
| Table 4.1 : Properties of cow dung cakes | 24 |
| Table 4.2 : Characterization of Chalcopyrite Samples | 26 |
| Table 4.3 : Weight loss of ashes after incineration in traditional <i>Varaha Puta</i> and muffle furnace | d in 27 |
| Table 4.4 : Physical, chemical & physico-chemical properties of resultant ash | 28 |
| Table 4.5 : Chemical Composition | 29 |

