# **REFERENCES**

[1].	Central Pollution Control Board, (MINISTRY OF ENVIRONMENT AN FORESTS) Website : <a href="https://www.cpcb.nic.in">www.cpcb.nic.in</a>
[2].	SK Al-Dawery and OH Al-Joubori(2012),"Preparation and Usage of
	Polyaluminium Chloride as a Coagulating Agent"
[3].	N. Kumar and Dr. N. Balasundaram,(2017), International Journal of Applied Engineering Research, 12(12) 3253-3262.
[4].	Bulletin of Environment, Pharmacology and Life Sciences, (2014), Selecting the optimal coagulant in turbidity removal and organic carbon of surface water using AHP, vol 3[6]May 2014:78-88
[5].	David J.Pernitsky(2003), Coagulation, Alberta
[6].	Ali Daryabeigi Zand and Hassan Hoveidi,(2015), Comparing Aluminium Sulfate and Poly -Aluminium Chloride (PAC) Performance in Turbidity Removal from Synthetic Water, Journal of Applied Biotechnology Reports
[7].	Anthony S. Greville, "How to Select a Chemical Coagulant and Flocculant" (1997), Alberta Water & Wastewater Operators Association, 22th Annual Seminar March 11- 14, 1997
[8].	WHO Guidelines for Drinking-water Quality, Fourth Edition,(2011) World Health Organization
[9].	John C. Crittenden, R. Rhodes Trussell, David W. Hand, Kerry J. Howe, George Tchobanoglous,(2012), MWH's Water Treatment Principles and Design Third Edition
[10].	AWWA,(1940) Water Quality and Treatment, A Hand Book of Public Water Supplies, Third Edition, McGRAW-HILL Book Company
[11].	David J. Pernitsky and James K.Edzwald (2006), Selection of alum and polyaluminium coagulants:Principles and applications, Journal of Water Supply:Research and Technology –AQUA,55.2
[12].	Syed R Qasim, Edward M. Motley, Guang Zhu, (2004), Water Works Engineering, Planning, Design and Operation, Published by Asoke K.Ghosh
[13].	Yi Geng,(2005), Application of Floc Analysis for Coagulation Optimization of Split Lake Water Treatment Plant, Master of Thesis
[14].	John Gregory and Jinming Duan, (2001), Hydrolyzing metal salts as coagulants,73(12):2017-2026
[15].	Samuel D.Faust and Osman M. Aly,(1998), Chemistry of Water Treatment,2 <sup>nd</sup> Edition, Published by Taylor & Francis Group
[16].	S. D. Freese, D L Trollip and D J Nozaic,(2003), Manual for Testing of Water and Wastewater Treatment Chemicals

[17].	Coagulants, Polyelectrolytes, and Coagulant Aids,(2001), Chapter 8, EM 1110-1-4012
[18].	Patrick Niquette, Frédéric Monette, Abdelkrim Azzouz and Robert Hausler, (2004), Impacts of Substituting Aluminum-Based Coagulants in Drinking Water Treatment, Water Research, 39(3) 303–310
[19].	Tardat-Henry M. 1989. Évolution des dérivés de l'aluminum utilisés commeagents coagulants. Sci. Tech.Eau 22(4):297–304.
[20].	Chartré A. 2002. Personal communication. Ville de Longueuil, Quebec, Canada
[21].	Sauvageau C. 2002. Personal communication. Ville de L'As-somption, Quebec, Canada.
[22].	Exall KN, van Loon GW. 2000. Using coagulants to remove organic matter. J. AWWA 92(11):93–102
[23].	Simpson AM, Hatton W, Brockbank M. 1988. Aluminum, its use and control, in potable water. Environ. Tech.Lett. 9:907–916.
[24].	Mojtaba Fazeli, Mastaneh Safari, Tavakol Ghobaee,(2014),Bulletin of Environment, Pharmacology and Life Sciences, 3(6) 78-88
[25].	WHO. 1998. Guidelines for drinking-water quality. WHO, Second edition, Addendum to Vol. 1 and Vol. 2. Recommendations. Geneva.
[26].	Health Canada. 1996. Aluminum dans l'eau potable. Government of Canada. Prepared by the Sous-committee federal-provincial sur l'eau potable. 54 p
[27].	FPSDW (Federal–Provincial Subcommittee on Drinking Water). 2001. Summary of guidelines for Canadian drinking water quality. FPSDW of the Federal–Provincial–Territorial Committee on Environmental and Occupational Health. Canada. 7 p.
[28].	NWSDB/ Specification for Aluminium Sulphate (2013)
[29].	Project Profile on Aluminium Sulphate,(2011),Tanstia-FNF
[30].	Water Treatment Manual,(2002), Coagulation, flocculation & Clarification, Environmental Protection Agency
[31].	Peter Gebbie, (2001)Using Polyaluminium Coagulants in Water Treatment, 64 <sup>th</sup> Annual Water Industry Engineer's and Operators' Conference

[32].	Peter Gebbie, (2005) A DUMMY'S GUIDE TO COAGULANTS, 68 <sup>th</sup> Annual Water Industry Engineer's and Operators' Conference
[33].	Michael Dalton,(2008),Potable Water Coagulant Trials Utilizing Polyaluminium Chlorhydrate, 33 <sup>rd</sup> Annual Qld Water Industry Operations Workshop
[34].	Specification for Poly Aluminium Chloride for Human Consumption (NWSDB)
[35].	Marten Soderlund, stig Gunnarss, (2010) Process for the production of polyaluminium salts, EP 2158160 A1
[36].	Gulbrandsen Technologies <a href="http://www.hbsshbkj.com/AdminFrom/eWebEditor/uploadfile/20110126153">http://www.hbsshbkj.com/AdminFrom/eWebEditor/uploadfile/20110126153</a>

# **Appendices**

- Appendix A \_ Raw Water Quality in Kalu Ganga in Year 2010 and Year 2011
- Appendix B \_ Raw Water Quality in Kelani Ganga in Year 2015 and Year 2016
- Appendix C \_ Treated Water Quality Using Aluminium Sulphate in Kalu Ganga
  Water Source
- Appendix D \_ Treated Water Quality Using Poly Aluminium Chloride in Kalu

  Ganga Water Source
- Appendix E \_ Treated Water Quality Using Alumnium Sulphate and Poly
  Aluminium Chloride in Kelani Ganga Water Source
- Appendix F \_ Questionnaire Survey
- Appendix G \_ Questionnaire Survey Analysis

 ${\it Appendix - A}$  Raw Water Quality in Kalu Ganga in Year 2010 and Year 2011

Sample	Raw Water Parameter					
No	pН	Colour	Turbidity			
1	4.14	7.11	10			
2	6.57	7.2	10			
3	7.23	6.9	20			
4	7.25	6.9	15			
5	7.68	6.5	15			
6	8.55	6.9	20			
7	9.3	6.9	20			
8	9.88	6.9	25			
9	9.92	7.1	20			
10	10.3	7.1	25			
11	10.4	6.9	20			
12	11.6	6.9	25			
13	11.8	7.1	25			
14	12.2	6.8	25			
15	12.2	6.9	25			
16	12.6	6.7	25			
17	13.8	6.5	25			
18	16.1	6.7	25			
19	16.2	7	25			
20	17	6.5	25			
21	18.1	6	30			
22	18.2	6.3	25			
23	18.3	6.8	40			
24	20.7	6.3	35			
25	21.6	6.7	45			
26	22.3	6.6	25			
27	22.5	6.5	45			

Sample	Raw Water Parameter					
No	pН	Colour	Turbidity			
28	23.4	6.9	40			
29	23.5	6.5	45			
30	29.17	6.3	40			
31	31.2	6.7	45			
32	32.5	6.6	45			
33	32.7	6.1	50			
34	33.1	6.3	50			
35	34.5	6.5	50			
36	34.8	6.5	65			
37	39.2	6.5	70			
38	41.4	6.3	60			
39	42.3	6.5	70			
40	44.9	6.7	50			
41	47.6	6.3	70			
42	52.8	6.5	45			
43	53.2	6.5	80			
44	61.2	6.9	80			
45	62.2	6.5	80			
46	69.2	6	90			
47	71.6	6.7	90			
48	72.5	6.5	90			
49	81.8	6.4	90			
50	86.5	6.5	100			
51	103.6	6.5	140			
52	118.7	6.4	175			
53	121.9	6.3	160			
54	136	6.1	100			

Appendix –B
Raw Water Quality in Kelani Ganga in Year 2015 and Year 2016

<u> </u>	Naw Water Quality III Kelain						
Sample	Raw	rameter					
No	pН	Colour	Turbidity				
1	6.8	8	18.5				
2	6.9	20	13.9				
3	6.8	6	12.5				
4	6.9	6	10.6				
5	6.9	2	4.6				
6	6.8	3	6.4				
7	6.9	4	7.3				
8	6.8	6	22.1				
9	6.8	3	8.9				
10	6.9	2	6.4				
11	6.9	5	9.29				
12	6.8	5	8.65				
13	6.8	6	10.5				
14	6.9	4	5.6				
15	6.8	4	10.3				
16	6.7	5	6.23				
17	6.8	5	14				
18	6.7	5	9.31				
19	6.9	4	6.5				
20	7	4	5.52				
21	6.9	5	7.34				
22	6.9	6	13.2				
23	6.8	6	18.91				
24	6.6	8	29.4				
25	6.5	12	24.7				
26	6.8	5	8.79				
27	6.6	6	9.25				
28	6.7	2	4.89				
29	6.8	2	5.15				
30	6.7	2	5.55				
31	6.8	3	5.85				
32	6.7	4	6.37				
33	7	4	4.51				
34	6.9	5	8.52				
35	6.5	3	5.87				
36	6.6	6	14.7				
37	6.9	22	15.5				
38	6.9	4	9.59				
39	6.6	10	27.1				
40	6.9	2	5.07				

No         pH         Colour Substitute           41         6.9         4         9.36           42         6.7         3         7.25           43         6.8         5         9.21           44         6.6         30         37.5           45         6.9         11         18.6           46         6.8         6         11.36           47         6.7         20         14.3           48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60<	a in Tear 2013 and Tear 2010							
41         6.9         4         9.36           42         6.7         3         7.25           43         6.8         5         9.21           44         6.6         30         37.5           45         6.9         11         18.6           46         6.8         6         11.36           47         6.7         20         14.3           48         6.6         18         25.2           50         6.7         2         5.01           52         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         3         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           <	Sample							
42         6.7         3         7.25           43         6.8         5         9.21           44         6.6         30         37.5           45         6.9         11         18.6           46         6.8         6         11.36           47         6.7         20         14.3           48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           <		_		•				
43         6.8         5         9.21           44         6.6         30         37.5           45         6.9         11         18.6           46         6.8         6         11.36           47         6.7         20         14.3           48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           <								
44         6.6         30         37.5           45         6.9         11         18.6           46         6.8         6         11.36           47         6.7         20         14.3           48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         3         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1 <t< td=""><td>42</td><td>6.7</td><td></td><td>7.25</td></t<>	42	6.7		7.25				
45         6.9         11         18.6           46         6.8         6         11.36           47         6.7         20         14.3           48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           <								
46         6.8         6         11.36           47         6.7         20         14.3           48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           <		6.6	30	37.5				
47         6.7         20         14.3           48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104 <t< td=""><td>45</td><td>6.9</td><td>11</td><td></td></t<>	45	6.9	11					
48         6.6         18         25.2           49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         3         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68								
49         6.6         18         25.2           50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         3         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           68 <td>47</td> <td>6.7</td> <td>20</td> <td>14.3</td>	47	6.7	20	14.3				
50         6.7         3         7.85           51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           68         6.9         5         19           68	48	6.6	18	25.2				
51         6.7         2         5.01           52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70								
52         6.6         2         4.97           53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71			3					
53         6.6         3         8.22           54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72 <td>51</td> <td>6.7</td> <td></td> <td>5.01</td>	51	6.7		5.01				
54         6.7         2         6.87           55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73 <td></td> <td>6.6</td> <td>2</td> <td></td>		6.6	2					
55         6.9         26         26           56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74 </td <td></td> <td>6.6</td> <td></td> <td>8.22</td>		6.6		8.22				
56         6.7         33         20.1           57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           7	54	6.7	2	6.87				
57         6.7         7         24.2           58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77								
58         6.6         17         46.5           59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78	56	6.7	33	20.1				
59         6.7         4         11.9           60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         17         54.6	57	6.7	7	24.2				
60         6.7         3         9.7           61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6		6.6	17	46.5				
61         6.8         6         17.2           62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	59	6.7	4	11.9				
62         6.6         6         15.8           63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	60	6.7	3	9.7				
63         6.7         6         14.1           64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	61	6.8	6	17.2				
64         6.6         33         60.4           65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	62	6.6	6	15.8				
65         6.7         32         51.2           66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	63	6.7	6	14.1				
66         6.3         48         104           67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6		6.6	33					
67         6.9         5         19           68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	65	6.7	32	51.2				
68         6.9         5         19           69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	66	6.3	48	104				
69         6.7         4         16.8           70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	67	6.9		19				
70         6.6         6         14.5           71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	68	6.9		19				
71         6.9         19         48.2           72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	69	6.7	4	16.8				
72         6.8         10         29.8           73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	70	6.6	6					
73         6.9         42         97.5           74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	71	6.9	19	48.2				
74         6.9         42         97.5           75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	72	6.8	10	29.8				
75         6.9         15         34           76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6		6.9						
76         6.8         8         19.1           77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	74	6.9	42	97.5				
77         6.9         6         16.6           78         6.7         16         37.3           79         6.7         17         54.6	75	6.9	15	34				
78         6.7         16         37.3           79         6.7         17         54.6		6.8						
79 6.7 17 54.6	77	6.9		16.6				
	78	6.7	16	37.3				
80   6.8   13   28.5	79	6.7						
	80	6.8	13	28.5				

Sam	Raw Water Parameter						
ple	pН	Colo	Turbidity				
No	hm	ur	Turbianty				
81	6.8	5	19.5				
82	6.7	5	12.1				
83	6.8	3	10.5				
84	6.8	2	5.2				
85	6.9	5	13.2				
86	6.8	8	18.2				
87	6.7	7	13.3				
88	6.9	8	20.4				
89	6.6	9	18				
90	6.9	4	8.84				
91	6.9	3	6.18				
92	6.9	2	5.98				
93	6.9	8	9.21				
94	6.9	10	12.5				
95	6.9	9	11.4				
96	6.7	32	69.7				
97	6.5	10	11.8				
98	6.6	10	12.5				
99	6.9	2	6.2				
100	6.9	25	7.12				
101	0	0	0				
102	6.9	30	9.5				
103	7	29	8.9				
104	6.7	8	15.2				
105	6.9	42	27.4				
106	7.1	9	15				
107	6.6	13	12.2				
108	6.5	10	11.5				
109	6.7	11	12.5				
110	6.8	10	12.4				
111	6.8	10	12.4				
112	6.7	14	9.35				
113	6.9	5	13.4				
114	6.9	11	11.5				
115	6.6	10	7.37				
116	6.8	12	10.26				
117	6.7	8	6.32				
118	6.9	6	7.37				
119	6.5	11	6.42				
120	6.6	2	4.51				

Sam	Raw Water Parameter						
ple	pН	Colou	Turbidity				
No		r					
121	6.5	11	9.79				
122	6.5	12	6.37				
123	6.6	8	5.96				
124	6.4	4	5.67				
125	6.7	4	4.72				
126	6.8	5	6.31				
127	6.9	3	7.31				
128	6.9	3	7.31				
129	6.8	15	4.69				
130	6.4	9	3.71				
131	6.8	11	4.44				
132	6.9	14	6.89				
133	6.7	10	4.12				
134	6.8	8	9.25				
135	6.8	9	4.89				
136	6.7	14	13				
137	6.6	12	11.1				
138	6.6	8	4.35				
139	6.8	9	4.71				
140	6.8	6	10.7				
141	6.8	5	4.22				
142	6.7	5	4.71				
143	6.7	16	6.47				
144	6.7	15	6.47				
145	6.8	3	8.8				
146	6.7	5	7.25				
147	6.5	9	6.35				
148	6.5	15	7.62				
149	6.6	16	8.35				
150	6.5	10	12.26				
151	6.5	1	13.2				
152	6.5	20	8.3				
153	6.5	18	8.02				
154	6.5	15	7.73				
155	6.5	14	6.95				
156	6.6	38	23.22				
157	6.6	20	8.32				
158	6.5	12	11.43				
159	6.5	10	10.31				
160	6.4	14	14.52				

# Appendix -C Treated Water Quality Using Aluminium Sulphate in Kalu Ganga Water Source

Sa	Ra	w Water I	Paramet	ers	Treated Water Parameters by Aluminium Sulphate				
mpl e No	Turbid ity Range	Turbid ity (NTU)	РН	Colour (Hu)	Alum Dosage (ppm)	Turb idity (NTU	pН	Colour (Hu)	Diamet er Type
1		4.14	7.11	10	6	2.3	6.9	7.5	С
2		6.57	7.2	10	8	2.16	7	5	D
3		7.23	6.9	20	7	2.02	6.9	2.5	D
4		7.25	6.9	15	6	1.6	6.9	5	F
5	0-10	7.68	6.5	15	5	2.07	6.4	2.5	D
6		8.55	6.9	20	7	1.85	6.9	5	Е
7		9.3	6.9	20	7	1.65	6.9	2.5	D
8		9.88	6.9	25	6.5	1.73	6.9	2.5	Е
9		9.92	7.1	20	5.5	1.12	7	2.5	D
10		10.3	7.1	25	6	2.12	6.9	5	Е
11		10.4	6.9	20	7	1.38	6.8	2.5	Е
12		11.6	6.9	25	7.5	1.92	6.9	5	Е
13		11.8	7.1	25	7	1.64	7	5	Е
14		12.2	6.8	25	6	1.67	6.7	2.5	Е
15		12.2	6.9	25	9.5	1.82	6.3	2.5	Е
16	11.20	12.6	6.7	25	10	1.38	6.6	2.5	Е
17	11-20	13.8	6.5	25	8.5	2.05	6.4	5	Е
18		16.1	6.7	25	8	1.88	6.3	2.5	Е
19		16.2	7	25	9	1.93	6.8	2.5	Е
20		17	6.5	25	4.5	2.93	6.5	2.5	Е
21		18.1	6	30	6.5	1.92	6	2.5	Е
22		18.2	6.3	25	5.5	2.28	6.3	2.5	Е
23		18.3	6.3	40	8.5	2.03	6.3	5	Е
24		20.7	6.3	35	5	2.87	6.3	2.5	Е
25		21.6	6.7	45	10	1.94	6.6	2.5	Е
26		22.3	6.6	25	10	2.79	6.3	5	Е
27		22.5	6.5	45	10	1.59	6.3	2.5	Е
28		23.4	6.9	40	9	1.71	6.9	2.5	Е
29		23.5	6.5	45	7	4.32	6.1	5	Е
30	21 40	29.17	6.3	40	6.5	2.48	6.3	2.5	F
31	21 -40	31.2	6.7	45	8.5	1.82	6.3	2.5	Е
32	1	32.5	6.6	45	10.5	1.38	6.2	2.5	Е
33		32.7	6.1	50	5.5	2.05	6.1	5	Е
34		33.1	6.3	50	10	2.68	6.2	5	Е
35		34.5	6.5	50	4.5	1.92	6.5	2.5	Е
36		34.8	6.5	65	12	1.43	6.2	2.5	Е
37		39.2	6.5	70	13	1.96	6.4	5	Е

Sample No	Turbidity Range	Turbidity (NTU)	РН	Colour (Hu)	Alum Dosage (ppm)	Turbidity (NTU)	pН	Colour (Hu)	Diameter Type
38		41.4	6.3	60	12	1.76	6.2	2.5	Е
39		42.3	6.5	70	10.5	1.86	6.46	2.5	Е
40	41-60	44.9	6.7	50	7.5	3.63	6.4	5	F
41	41-00	47.6	6.3	70	11	1.93	6.1	2.5	Е
42		52.8	6.5	45	7	1.32	6.3	2.5	F
43		53.2	6.5	80	14	3.08	6.2	5	F
44		61.2	6.9	80	11	2.02	6.4	5	Е
45		62.2	6.5	80	10	3.12	6.2	5	Е
46	61-80	69.2	6	90	7.5	3.26	6.9	5	D
47		71.6	6.7	90	13.5	3.65	6.8	10	D
48		72.5	6.5	90	14.5	2.49	6.3	5	F
49		81.8	6.4	90	12.5	2.96	5.76	5	Е
50		86.5	6.5	100	15	3.36	6.2	5	Е
51	81-140	103.6	6.5	140	13.5	2.49	6.2	5	Е
52		118.7	6.4	175	14.5	1.78	6.1	2.5	Е
53		121.9	6.3	160	14	2.28	6.2	2.5	Е
54		136	6.1	100	13.5	2.26	6.1	2.5	Е

Treated Water Quality Using Poly Aluminium Chloride in Kalu Ganga Water Source

 $Appendix\ D$ 

		Raw Water	Parameters		Treated \	Water Param	eters by Poly	y Aluminium	n Chloride
	Turbidity Range	Turbidity (NTU)	РН	Colour (Hu)	PACL Dosage (ppm)	Turbidity (NTU)	pН	Colour (Hu)	Diameter Type
1		4.14	7.11	10	3.5	2.3	6.9	6.9	D
2		6.57	7.2	10	3.5	2.25	7.1	5	С
3		7.23	6.9	20	4	2.88	6.9	5	E
4		7.25	6.9	15	2.5	3.63	7.1	5	С
5	0-10	7.68	6.5	15	3	1.73	6.9	2.5	D
6		8.55	6.9	20	3.5	3.11	6.7	5	E
7		9.3	6.9	20	3	2.8	6.9	5	С
8		9.88	6.9	25	4	2.98	6.4	5	D
9		9.92	7.1	20	4	3.21	6.9	5	D
10		10.3	7.1	25	3.5	1.91	6.9	5	F
11		10.4	6.9	20	3	2.6	6.9	5	D
12		11.6	6.9	25	3.5	2.64	6.8	5	D
13		11.8	7.1	25	3.5	2.23	6.9	5	Е
14		12.2	6.8	25	4.5	2.39	6.9	5	Е
15		12.2	6.9	25	4.5	2.39	6.9	5	Е
16	11 20	12.6	6.7	25	3.5	3.33	6.9	5	С
17	11-20	13.8	6.5	25	3.5	3.32	6.7	5	Е
18		16.1	6.7	25	3	2.15	6.7	5	F
19		16.2	7	25	3	2.89	6.6	5	Е
20		17	6.5	25	3	3.55	6.5	5	D
21		18.1	6	30	2.5	2.53	6.5	5	F
22		18.2	6.3	25	5.5	3.01	6	5	Е
23		18.3	6.3	40	3.5	2.33	6.3	5	D
24		20.7	6.3	35	2.5	2.24	6.6	2.5	Е
25		21.6	6.7	45	4.5	3.11	6.9	2.5	Е
26		22.3	6.6	25	5	2.68	6.5	5	Е
27		22.5	6.5	45	4.5	2.37	6.42	2.5	F
28		23.4	6.9	40	4.5	3.62	5.92	5	E
29		23.5	6.5	45	4.5	3.62	5.92	5	Е
30	21 40	29.17	6.3	40	4.5	3.18	6.1	5	Е
31	21 -40	31.2	6.7	45	5	2.84	6.7	2.5	Е
32	1	32.5	6.6	45	4.5	3.48	6.5	5	Е
33		32.7	6.1	50	2.5	2.32	6.1	5	Е
34		33.1	6.3	50	2.5	2.64	6.7	5	D
35		34.5	6.5	50	4	2.42	6.3	5	Е
36		34.8	6.5	65	4	2.42	6.3	5	Е
37		39.2	6.5	70	5	2.43	6.1	5	F

	Raw Water Parameters				Treated Water Parameters by Poly Aluminium Chloride				
	Turbidity Range	Turbidity (NTU)	РН	Colour (Hu)	PACL Dosage (ppm)	Turbidity (NTU)	pН	Colour (Hu)	Diameter Type
38		41.4	6.3	60	7	3.93	6.9	5	Е
39		42.3	6.5	70	3.5	2.84	6.3	2.5	F
40	41-60	44.9	6.7	50	4	3.48	6.5	5	Е
41	41-00	47.6	6.3	70	5.5	1.71	6.3	2.5	F
42		52.8	6.5	45	3	3.76	6.3	5	F
43		53.2	6.5	80	5	2.72	6.3	5	F
44		61.2	6.9	80	6.5	2.84	6.3	5	Е
45		62.2	6.5	80	4.5	2.8	6.4	5	Е
46	61-80	69.2	6	90	5.5	2.07	6	5	F
47		71.6	6.7	90	3.5	3.58	6.7	2.5	F
48		72.5	6.5	90	6.5	2.11	6.5	5	G
49		81.8	6.4	90	6.5	2.96	5.76	5	Е
50	81-140	86.5	6.5	100	6.5	2.95	6.3	5	F
51		103.6	6.5	140	5	3.12	6.2	5	F
52		118.7	6.4	175	5	1.73	6	2.5	F
53		121.9	6.3	160	6	2.24	6.5	2.5	F
54		136	6.1	100	6.5	2.26	6	2.5	G

Treated Water Quality Using Alum and PACL in Kelani Ganga Water Source

Appendix -E

	Raw Water Parameter			Settled Water Parameter							
07	bidity			Aluminium Sulphate				Poly Aluminium Chloride			
Sample No	Raw Water Turbidity Range	Turbidity	Colour	Dosage (ppm)	Turbidity	HA	Colour	Dosage (ppm)	Turbidity	ЬН	Colour
1		9.66	84	9	2.52	6.84	23	4.5	2.03	6.86	20
2	0-15	11.2	112	13	2.13	6.65	25	5.5	1.88	6.86	22
3	0-15	14.6	40	12	2.34	6.98	10	5.5	2.08	6.96	10
4		15	40	12	4.47	6.93	20	5	1.86	7.2	10
5		15.8	123	13	2.54	6.41	15	5	2.03	6.83	15
6		16.6	108	14	2.32	6.89	24	5	2.16	6.75	26
7		21.4	75	14	2.64	6.82	10	5	2.12	6.94	10
8	16-30	22	198	15	2.96	6.81	40	5.5	2.75	6.94	33
9		24.8	45	12	3.19	6.83	10	6	1.59	7.17	5
10		27.3	211	15	2.98	6.87	24	6.5	2.58	6.96	12
11		30	231	16	3.18	6.94	27	5.5	2.81	7.25	26
12	31-85	33.8	251	13	4.52	6.59	41	6	3.31	7.45	29
13		60.7	90	13	4.99	6.68	20	6.5	4.02	7.02	20
14		85.3	682	15	10.2	6.64	113	7	3.58	7	44

# **Questionnaire Survey**

Name

Position

Present Work Place :						
Previous Work Place:						
Poly Aluminium Chloride as an alternative to Alum as a coagulant in Water Treatment						
<ol> <li>Have you used chemical coagulants in water treatment?</li> <li>i) Yes</li> <li>ii) No</li> </ol>						
<ul><li>2. Which coagulant you are familiars in the water treatment process?</li><li>i) Aluminium Sulphate (Alum)</li><li>ii) Poly Aluminium Chloride (PACL)</li><li>iii) Both</li></ul>						
<ul> <li>3. How many years of experience do you have in Water Treatment Plants?</li> <li>i) &lt; 2 years</li> <li>ii) 2 - 5 years</li> <li>iv) 6 - 10 years</li> <li>v) &gt;10 years</li> </ul>						
<ul> <li>4. How long have you been working at the present Treatment Plant?</li> <li>i) &lt; 2 years</li> <li>ii) 2 - 5 years</li> <li>iii) 6 - 10 years</li> <li>iv) &gt;10 years</li> </ul>						
5. What is the capacity of your Water Treatment Plant you are presently working? $i) < 10,000 \ m^3/day$ $ii) \ 10,000 \ -20,000 \ m^3/day$						

	iii) 20,000 -50,000 m <sup>3</sup> /day
6	iv) $> 50,000 \text{ m}^3/\text{day}$ What is the type of coagulant that you presently use?
0.	what is the type of coagulant that you presently use:
	i) Aluminium Sulphate (Alum)
	ii) Poly Aluminium Chloride (PACL)
	iii) Any others – Please specify
7.	What is the most preferable type of coagulant according to your experience?
	i) Aluminium Sulphate (Alum)
	ii) Poly Aluminium Chloride (PACL)
	iii) Any others – Please specify
8.	What do you think about the coagulant dosage for the two chemicals?
	i) Aluminium Sulphate and Poly Aluminium Chloride Dosages are equal.
	ii) Approximately Half of Aluminium sulphate dosage is equal to
	Aluminium Chloride dosage
	iii) Approximately Half Aluminium Chloride of dosage is equal to
	Aluminium sulphate dosage
	iv) Other
	If other Ratio, please specify
9.	How did you answer the above question (Question 8)
	i) I have used both chemicals in treatment plants
	ii) I have learnt/ read about it
	iii) I have heard other chemists/operators talk about it
	iv) I do not know, I just guessed
1(	). If you like to use Alum, what are the benefits you expect by using Alum Other
- \	than the Poly Aluminium chloride? (prefer 1 or more, please tick)
	i) Less dependent on Quality of the raw water
	ii) Better Quality of the treated water
	iii) Cost effectiveness
	iv) Easy maintenance
	v) Sludge volume consideration

- vi) Labour and equipment for storage, feeding and handling vii) Availability in market
- 11. If you like to use Poly Aluminium Chloride, what are the benefits you expect by using Poly Aluminium Chloride Other tahan the Alum? (prefer 1 or more, please tick)
  - i) Less dependent on Quality of the raw water
  - ii) Better Quality of the treated water
  - iii) Cost effectiveness
  - iv) Easy maintenance
  - v) Sludge volume consideration
  - vi) Labour and equipment for storage, feeding and handling
  - vii) Availability in market
- 12. How much turbidity is reduced on average as a percentage, when using the following coagulants?
  - Aluminium Sulphate 75-100% □
     Poly Aluminium Chloride 75-100% □
  - O I do not know
- 13. What do you think about the organic matter removal by Aluminium Sulphate and Poly Aluminium Chloride?
  - i) Aluminium Sulphate (Alum) is better
  - ii) Poly Aluminium Chloride (PACL) is better
  - iii) Both are equal
  - iv) I do not know
- 14. Which coagulant makes the 0&M activities easier?
  - i) Aluminium Sulphate (Alum)
  - ii) Poly Aluminium Chloride (PACL)

?
h
to

- 20. What do you think about the Floc formation Efficiency when both chemicals are compared?
  - i) Aluminium Sulphate (Alum) produces less sludge than PACL
  - ii) Poly Aluminium Chloride (PACL) produces less sludge than Alum
- 21. How is the availability of Aluminium Sulphate (Alum)/Poly Aluminium Chloride in the market? Please mention, whether there was any shortage in the recent past or at present?

i)	Aluminium Sulphate (Alum)
ii)	Poly Aluminium Chloride (PACL)

- 22. Were there any complaints from the operators or neighbours when using either of the chemicals? If yes, please give details
  - i) Aluminium Sulphate (Alum)
  - ii) Poly Aluminium Chloride (PACL)

# Poly Aluminium Chloride as an alternative to Alum as a coagulant in Water Treatment <u>Questionnaire Survey Analysis</u>

The conclusions of the questionnaire survey analysis are as follows:

# 1. Questions 01 to 04

- Regarding the coagulants familiarization, period of experience in WTP, and period of working in the present.

All respondents were aware of both coagulants. Out of the total, 21 numbers of persons, approximately 50%, used Alum or PACL.

# 2. Questions 05 and 06

 Consisted of the capacity of WTP presently working and the type of coagulant t presently used.

61% plants are using Alum while 56% plants are using PACL. The DGM (Western Province) said that, in the Western Province, seven WTPs are in operation under NWSDB. However, only two WTPs use PACL.

Details of Western province WTPs details are shown in the following table:

	Water Treatment Plant	Source	Production (m³/day)	Coagulant Used
01	Ambatale (Old)	Kelani Ganga	180,000	Alum
02	Ambatale (New)	Kelani Ganga	292,500	Alum
03	Kalatuwawa	Kalatuwawa Reservoir	90,000	PACL
04	Labugama	Labugama Reservoir	45,000	Alum
05	Bambukuliya	Ma Oya	36,000	Alum
06	Kandana	Kalu Ganga	127,000	Alum
07	Kethhena	Kalu Ganga	56,000	PACL

- Relevant to the most preferable type of coagulant

Three persons out of 21 prefer to use Alum. The others are willing to use PACL (18/21). The majority of the people know about PACL and its effectiveness in the treatment process.

# 4. Questions 08 and 09

- What do you think about the coagulant dosage of the two chemicals?

In the survey 13/21 said that approximately 50% of Alum dosage is required compared with PACL for the water treatment process, whereas only one preferred Alum and PACL in equal doses.

# 5. Questions 10 and 11

The benefits expected from using Alum rather than Poly Aluminium Chloride and Poly Aluminium Chloride rather than Alum

Comparison of coagulant benefits as a percentage % are presented in the following table:

	Description	Coagulant Benefits (%)		
	2 that Proces	Alum	PACL	
1	Less dependent on Quality of the raw water	5.6	55.6	
2	Better Quality of the treated water	11.1	94.4	
3	Cost effectiveness	27.8	55.6	
4	Easy maintenance	55.6	11.1	
5	Sludge volume consideration	16.7	61.1	
6	Labour and equipment for storage, feeding and handling	27.8	33.3	
7	Availability in market	44.4	11.1	

- The percentage of turbidity reduced efficiency by using Alum and PACL

Most of them were of the opinion that between 75 and 100% efficiency could be achieved by using both coagulants. Very few persons were of the opinion that 51-75% efficiency could be obtained from Alum.

#### 7. Question 13

- The organic matter removal by Alum and PACL

Eleven persons (11/21) accepted that more organic matter could be removed with PACL rather than with Alum whereas seven persons (7/21) disagreed..

#### 8. Question 14

Coagulant type which makes 0&M activities easier.

The 28.6% and 52.4% said O&M activities were easier with Alum and PACL respectively. However, some of them stated that PACL was more corrosive than Alum.

# 9. Question 15

Any changes in the equipment required to change over from Alum to PACL About 80% commented that PACL is a corrosive agent. Therefore, the equipment should be replaced with non-corrosive materials.

#### 10. Question 16

- The personnel (manpower) required for setting up both coagulants in the plant.

Seven participants replied that high manpower was required for Alum while one participant said that high manpower was required for PACL. Six participants said the same manpower was required for both chemicals.

- The time required for floc preformation in both chemicals.

The respondents said that floc formation time was faster with PACL; the others had not commented on the comparison.

#### 12. Question 18

- The more economical chemical of these two chemicals.

All participants, except three, commented that PACL was more economical than Alum. They formed a percentage of 85.7%. Among them, one had said that "Considering present market prices, Alum is more economical even though the dosage required is considerably high. But, considering shipping, transport and storage cost PACL is more economical. And, also less lime was needed with PACL".

#### 13. Question 19

- Any equipment (dust extractors, chemical stirrers, etc) required to be fixed to use Aluminium Sulphate (Alum)/Poly Aluminium Chloride

Most of the participants had mentioned that dust extractors were needed when using PACL. They commented about the need for special equipment such as dust extractors and chemical stirrers to control corrosion caused by PACL dust. Six out of 21 had commented that they were needed for both chemicals; 4/21 did not answer.

# 14. Question 20

- Floc Formation Efficiency when both chemicals are compared.

Among the respondents 81% accepted that less sludge is produced with PACL. About 19% disagreed; others did not respond.

- The availability of Alum/PACL in the market and any shortage in the recent past or at present

The respondents commented in different ways. Seventeen persons said that both chemicals were available in the market whereas two persons out of the total commented that PACL was less available in the market.

DGM (Supplies) and Manager (Supplies) commented that both chemicals were available in the market. However, recently Alum imports from China was suspended because some factories were closed down by the Chinese Government owing to some environmental problem.

# 16. Question 22

- Any complaints from the operators or neighbours when using either of the chemicals

Most of the respondents replied that with regard to Alum there were no complaints, but PACL caused corrosion due to dust, solidifying due to moisture, difficulty in breathing due to dust, and difficulty in storing for long periods. To prevent this they proposed eliminating dust accumulation when handling PACL.