FRACTAL ANALYSIS OF CREEPING DISCHARGES PROPAGATING OVER SOLID INSULATORS IMMERSED IN INSULATING OIL

Warnakula Ediriweera Patabandige Sampath Ediriweera

178070P

Degree of Master of Science

Department of Electrical Engineering

University of Moratuwa Sri Lanka

October 2018

FRACTAL ANALYSIS OF CREEPING DISCHARGES PROPAGATING OVER SOLID INSULATORS IMMERSED IN INSULATING OIL

Warnakula Ediriweera Patabandige Sampath Ediriweera

178070P

Thesis submitted in partial fulfilment of the requirements for the degree of Master of Science

Department of Electrical Engineering

University of Moratuwa Sri Lanka

October 2018

DECLARATION

I declare that this is my own work and this dissertation does not incorporate without acknowledgement any material previously submitted for a Degree or Diploma in any other University or institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

Also, I hereby grant to University of Moratuwa the non-exclusive right to reproduce and distribute my dissertation, in whole or in part in print, electronic or other medium. I retain the right to use this content in whole or part in future works (such as articles or books).

Signature:

Date:

The above candidate has carried out research for the Master's thesis under my supervision.

Signature of the Supervisor(s):

Dr. Rasara Samarasinghe

Date:

Prof. Rohan Lucas

Date:

Abstract

A solid/liquid insulation interface is considered to be one of the weakest points in a composite insulation system as it facilitates creeping discharges on the interface when the electric field strength exceeds a threshold value. This thesis presents an original study on the use of alternative liquid and solid insulation materials to minimize the effect of damages which occur due to creeping discharge activity. A point-plane electrode arrangement based test apparatus energized by a high voltage supply is used for analysing propagation of creeping discharges over solid/liquid interfaces using visual observation. Firstly, an algorithm is developed to determine the fractal dimension of creeping discharges propagating over various solid/liquid insulating interfaces. In particular, it focuses on the variation in creeping discharge patterns with the use of pure epoxy and Nano-composite epoxy samples. The results show that the pattern propagation depends on the surface profile and the dielectric constant of the solid material. Next, the effect of the thickness of solid materials on the propagation characteristics of creeping discharges is studied and the results show that capacitive mechanism plays a major role on pattern propagation irrespective of the kind of solid material. Next, the effect of oil level on creeping discharge propagation over solid/liquid interfaces is studied and the results show that when the oil level increase, amount of ramification and propagation of streamers decreases. Finally, this thesis studies the effect of using alternative oils such as copra type coconut oil, virgin type coconut oil, soya bean oil and sunflower oil on creeping discharge propagation. The results show that there is an inverse relationship between the amount of tree formation and the dielectric constant of the liquid. The investigations show that use of nano-composite materials and alternative oils have a significant effect on creeping discharge propagation over solid/liquid insulating interfaces.

Keywords-Gaseous Mechanism, Creeping Discharges, Fractal Dimension, Promotional Effect, Fractal Characteristics

ACKNOWLEDGEMENTS

First and foremost, I would like to express my sincere gratitude to my supervisors, Prof. Rohan Lucas and Dr. Rasara Samarasinghe for the guidance and support during my M.Sc. studies. I thank them for sharing their experiences on the subject and specially for making time in their busy schedule to help me with my research.

I also wish to express my sincere gratitude to the member of the progress review panels, Dr. Asanka Rodrigo and Dr. Lidula Widanagamaarachige for their valuable suggestions, guidance, encouragement and judgements that helped me to successfully complete my research, and to all the lectures for their valuable ideas.

I would like to thank the Senate Research Committee at University of Moratuwa for providing me the financial support and to the University of Moratuwa for providing the Department of Electrical Engineering a new high voltage lab which made a good working environment to conduct my research. Special thanks should go to the technical officer of the power systems and high voltage laboratory, Mr. Ashoka Chandana and the lab assistant, Mr. Jagath Mahanthe for their valuable ideas and support during my experiments. I express my thanks to all the staff of material science and engineering of the University of Moratuwa for proving me their facilities to prepare material samples, and for sharing their knowledge with me.

I would also like to thank all my colleagues and friends specially Mr. Promod Jayarathne, for giving their assistance throughout the time of research and for making my time at the university enjoyable.

Last but not least, I wish to give my heartful thanks to my parents and sister for their understanding, motivation and patience even though the research took more than a year.

TABLE OF CONTENTS

De	eclara	tion	i			
Ał	ostrac	t	ii			
Ac	cknow	iedgements i	ii			
Ta	ble of	² Contents i	X			
Li	st of l	⁷ igures x	V			
Li	List of Tables xv					
Li	st of A	Appendices xv	ii			
1	Intr	oduction	1			
	1.1	Background	1			
	1.2	Solid/liquid Insulating Interfaces	2			
	1.3	Creeping Discharges	3			
	1.4	Alternative Insulating Liquids	4			
	1.5	Epoxy Based Nano-Composites	7			

	1.6	Proble	m and Research Motivation	9
	1.7	Object	ives of the Thesis	12
	1.8	Thesis	Outline	13
	1.9	Public	ations List	15
2	Bac	kgroun	d Study and Literature Review	16
	2.1	Introdu	uction	16
	2.2	Creepi	ng Discharges	17
		2.2.1	Lichtenberg Figures	17
		2.2.2	Fundamental Studies on Surface Discharges	20
		2.2.3	Study of Creeping Discharges over Solid Dielectrics	22
	2.3	Numer	rical Models	26
	2.4	Fractal	l Analysis	35
		2.4.1	Fractal Geometry	35
			2.4.1.1 Properties of fractals	36
		2.4.2	Fractal Behaviour of Creeping Discharges	37
		2.4.3	Fractal Analysis Methods	38
			2.4.3.1 Fractal dimension	38
			2.4.3.2 Final discharge length	39
			2.4.3.3 Radial discharge length	40

		2.4.4	Fractal I	Dimension Estimation Methods	40
			2.4.4.1	Similarity method	40
			2.4.4.2	Changing coarse-graining level	42
			2.4.4.3	Fractal measure relation	42
			2.4.4.4	Correlation function	43
		2.4.5	Studies a	about Fractal Analysis of Creeping Discharges	44
			2.4.5.1	Simulated patterns	44
			2.4.5.2	Experimental patterns	45
3	Fra	ctal Ana	alysis of C	Creeping Discharge	48
	3.1	Introd	uction		48
	3.2	Fracta	l Dimensio	on	48
		3.2.1	Box Cou	Inting Method	49
		3.2.2	Processi	ng Program	49
	3.3	Discha	arge Lengt	h	50
		3.3.1	Radial D	vischarge Length	50
		3.3.2	Final Dis	scharge Length	51
	3.4	Conclu	usions		52
4	Effe	ct of Ty	pe of soli	d Material	
	on (Creepin	g Dischar	ge Propagation	53

4.1	Introd	uction	3
4.2	Sampl	le Preparation	4
	4.2.1	Material Used	5
		4.2.1.1 Host material	5
		4.2.1.2 Filler material	5
	4.2.2	Synthesis of Epoxy Samples	6
		4.2.2.1 Mould designing	7
		4.2.2.2 Measuring process of epoxy, hardener and nano-fillers 5	7
		4.2.2.3 Dispersion of particles	8
		4.2.2.4 Mixing	9
		4.2.2.5 Curing Process	0
4.3	Experi	imental Setup	i0
4.4	Proced	dure	i3
4.5	Result	ts	64
4.6	Promo	otion Effect of Solid Material on Discharges	0'
	4.6.1	Space Charges	0'
	4.6.2	Bubble Generation	2
	4.6.3	Surface Roughness	'4
	4.6.4	Effect of Relative Permittivity	'4
		4.6.4.1 Effect of nano-particles	6

		4.6.5 Effect of Electron Emission from the Surface Layer	76
		4.6.5.1 Effect of nano-particles	76
	4.7	Discussion	77
	4.8	Conclusions	80
5	Effe	ct of Material Thickness and Oil Level	
	on (Creeping Discharge Propagation	82
	5.1	Introduction	82
	5.2	Procedure	83
	5.3	Influence of Thickness of Material	84
	5.4	Influence of Oil Level	85
	5.5	Discussion	95
	5.6	Conclusions	100
6	Effe	ct of Oil Type on Creeping Discharge	
	Proj	pagation	101
	6.1	Introduction	101
	6.2	Alternative Natural Ester Oils	102
		6.2.0.1 Sunflower Oil	102
		6.2.0.2 Soybean Oil	102
		6.2.0.3 Coconut Oil	103
	6.3	Sample Preparation	103

	6.4	Procedure	104		
	6.5	Results	104		
	6.6	Discussion	106		
	6.7	Conclusions	109		
7	Con	clusions and Future Works	112		
	7.1	Conclusions	113		
	7.2	Future Works	115		
Bi	bliog	caphy	134		
A	Simulated Model of the Experimental Setup				
B	MATLAB Program to Calculate Fractal Dimension				

LIST OF FIGURES

Figure 1.1:	Structure of an oil press-board composite insulation system in	
	a transformer [2]	3
Figure 1.2:	Basic hydrocarbon structure in mineral oil molecules [11]	5
Figure 1.3:	Chemical structure of natural ester oil [12]	6
Figure 1.4:	Chemical structure of synthetic ester oil [12]	7
Figure 1.5:	Creeping discharge failure of insulation (a) to (c) [25]	10
Figure 1.6:	Discharge formation in a distribution switchgear [29]	10
Figure 1.7:	Coconut oil filled 160 kVA, 33/0.4 kV distribution transformer installed at Wathara, Kesbewa, Sri Lanka [31]	12
Figure 2.1:	surface leader discharge on' a 2-mm glass plate in 0.3-MPa SF_6 [35]	17
Figure 2.2:	Examples of random patterns produced by computer simula- tions.Tip priority factors are (a) R=2,(b)R=40, and (c)R=150 [79]	27
Figure 2.3:	Example of computer-generated discharge pattern [35]	29
Figure 2.4:	Simulated discharge Pattern [80]	30

Figure 2.5:	Typical discharge patterns for a two-dimensional dielectric	
	breakdown under three-dimensional Laplace field [81]	31
Figure 2.6:	Example of a discharge structure with an internal electric field	
	[82]	32
Figure 2.7:	Trees produced by random walk simulations [84]	33
Figure 2.8:	Computer simulated tree containing 1500 branches [85]	33
Figure 2.9:	Simulated tree pattern based on discharge avalanche model [86].	34
Figure 2.10:	Koch Snowflake	36
Figure 2.11:	Fern leaf	37
Figure 2.12:	Diagram of a Horton system [91]	38
Figure 2.13:	Relationship between the number of branches and the branch	
	orders for PMMA [92]	39
Figure 2.14:	Koch Curve	41
Figure 2.15:	Koch Curve	41
Figure 2.16:	Dependence of the ball number N on the diameter of the ball	
	η [79]	44
Figure 3.1:	Application of box counting method	50
Figure 3.2:	Application of box counting method	50
Figure 3.3:	Total number of boxes N versus the side length l of the boxes	
	obtained from the analysis of an example of a discharge	51
Figure 3.4:	Radial discharge length measurement	51

Figure 3.5:	Application of final discharge length	52
Figure 4.1:	Vector plots of the electric field distribution for a propagating streamer [104].	54
Figure 4.2:	Chemical structure of bisphenol-A type epoxy resin	55
Figure 4.3:	Fabrication process of nano composite material [106]	57
Figure 4.4:	Design mould.	58
Figure 4.5:	Balance for the measurement of epoxy resin weight	59
Figure 4.6:	Dispersion of nano-particles inside the ultrasonic water bath.	59
Figure 4.7:	Prepared samples	61
Figure 4.8:	Model of the test setup	62
Figure 4.9:	Experimental setup	63
Figure 4.10:	Stages of creeping discharge development on an acrylic surface.	65
Figure 4.11:	Stages of creeping discharge development on a glass surface.	66
Figure 4.12:	Stages of creeping discharge development on an epoxy surface.	67
Figure 4.13:	Stages of creeping discharge development on a nano-composite surface.	68
Figure 4.14:	Variation of the final discharge length of the creeping dis- charges propagating over the solid samples versus the applied AC voltage.	69
Figure 4.15:	Variation of the radial discharge length of the creeping dis- charges propagating over the solid samples versus the applied AC voltage	70

Figure 4.16:	Surface charge distribution with the positive electrode	71
Figure 4.17:	Surface discharge distribution with the negative electrode	72
Figure 4.18:	Example of electric field distribution obtained using COM- SOL package for a structure consisting of solid samples im- mersed in oil, for a voltage of 1 kV and a solid thickness of 3 mm	75
Figure 4.19:	Effect of nano-particles on electron emission [25]	77
Figure 4.20:	Relative permittivity at 100 kHz as a function of nano silica size for different filler loading [25].	79
Figure 4.21:	Frequency dependence of Relative permittivity with different nano silica sizes with keeping the filler loading 3 wt $\%$ [25].	79
Figure 5.1:	Stages of creeping discharge development on acrylic surface	85
Figure 5.2:	Stages of creeping discharge development on epoxy surface .	86
Figure 5.3:	Stages of creeping discharge development on glass surface .	87
Figure 5.4:	Variation of the discharge lengths of the creeping discharges propagating over the acrylic samples versus the applied AC voltage for different thickness	88
Figure 5.5:	Variation of the discharge lengths of the creeping discharges propagating over the epoxy samples versus the applied AC voltage for different thickness	89
Figure 5.6:	Variation of the discharge lengths of the creeping discharges propagating over the glass samples versus the applied AC volt- age for different thickness.	90

91	Fractal dimension D versus the insulator thickness e	gure 5.7:	F
91	Oil level on creeping discharge development under 18 kV	gure 5.8:	F
92	Oil level on creeping discharge development under 23 kV \therefore	gure 5.9:	F
93	Oil level on creeping discharge development under 26 kV \therefore	gure 5.10:	F
93	Variation of the radial discharge length of the creeping dis- charges propagating over the solid samples versus the applied AC voltage for different oil levels	gure 5.11:	F
94	Variation of the final discharge length of the creeping dis- charges propagating over the solid samples versus the applied AC voltage for different oil levels	gure 5.12:	F
94	Fractal dimension D versus oil height for glass insulator ma- terials; the insulator thickness being $e = 3 \text{ mm.} \dots \dots$	gure 5.13:	F
96	Example of electric field distribution obtained using COM- SOL package at the tip of point electrode for a voltage U = 1 kV	gure 5.14:	F
98	Tangential Electric field at the tip of the point electrode	gure 5.15:	F
105	Type of dielectric liquid on creeping discharge development under 22 kV	gure 6.1:	F
106	Type of dielectric liquid on creeping discharge development under 26 kV	gure 6.2:	F
107	Type of dielectric liquid on creeping discharge development under 30 kV	gure 6.3:	F

Figure 6.4:	Type of dielectric liquid on creeping discharge development under 36 kV	107
Figure 6.5:	Variation of the radial discharge length of the creeping dis- charges propagating over the solid samples versus the applied AC voltage for different oil samples.	108
Figure 6.6:	Variation of the final discharge length of the creeping dis- charges propagating over the solid samples versus the applied	
	AC voltage for different oil samples.	108
Figure 6.7:	Electric field distribution at the tip of the point electrode	110
Figure 6.8:	Electric Field distribution at the tip of the point electrode $\varepsilon_{oil} =$	
	4.5	110
Figure A.1:	Modelled test cell using COMSOL Multi-physics package .	135
Figure A.2:	Distribution of FEM mesh	136
Figure A.3:	Electric field distribution on the sample surface when the point	
-	electrode is at 1kV	137
Figure A.4:	Electric Field distribution at the tip of the point electrode	138

LIST OF TABLES

Table 1.1:	Characteristics comparison between mineral oil and ester oil .	6
Table 2.1:	Dependence of dimension D on the exponent η [35]	45
Table 4.1:	Dielectric properties of solid material samples	69
Table 5.1:	Considered oil levels	83
Table 5.2:	Hydrostatic pressure on the solid/liquid interface	98
Table 5.3:	Information of discharge length curves	99
Table 6.1:	Variation of Fractal Dimension with the type of oil	105
Table 6.2:	Dielectric properties of oil samples	109
Table 6.3:	Electric field components at the tip of the point electrode ob- tained using COMSOL package for different oil samples, for a voltage U = 1 kV and a solid thickness $e = 5 \text{ mm}$	109

LIST OF APPENDICES

Simulated model of the Experimental Setup	135
MATLAB Program to Calculate Fractal dimension	139