

**MODELING OF INTERFACE BONDING OF
BITUMINOUS PAVEMENT LAYERS FOR TROPICAL
CLIMATE**

Osanda Manupriya Muthuhewa

188034U

Degree of Master of Science

Department of Civil Engineering

University of Moratuwa
Sri Lanka

May 2019

**MODELING OF INTERFACE BONDING OF
BITUMINOUS PAVEMENT LAYERS FOR TROPICAL
CLIMATE**

Osanda Manupriya Muthuhewa

188034U

Degree of Master of Science

Thesis submitted in partial fulfillment of the requirements for the degree
Master of Science in Civil Engineering

Department of Civil Engineering

University of Moratuwa
Sri Lanka

May 2019

DECLARATION

“I declare that this is my own work and this thesis does not incorporate without acknowledgement any material previously submitted for a Degree or Diploma in any other University or institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

Also, I hereby grant to University of Moratuwa the non-exclusive right to reproduce and distribute my thesis, in whole or in part in print, electronic or other medium. I retain the right to use this content in whole or part in future works (such as articles or books).”

Signature:

Date:

“The above candidate has carried out research for the Master’s thesis under my supervision.”

Name of the supervisor:

Signature of supervisor: Date:

Abstract

The bonding strength of bituminous layers is an element of paramount consequence, as it defines the structural performance of flexible pavement layers. Failure to establish the required strength will lead to the occurrence of pavement distresses.

This study was conducted in pursuance of the aims of identifying and further analyzing the significant parameters affecting interface bonding strength. Type of tack coat, application rate and residual application rate of tack coat, curing time, and surface macro-texture were determined as the parameters, upon the examination of past studies. Another parameter which had not been subjected to prior examination- the absorbed emulsion content was also discovered. Furthering the research, correlations of these parameters were studied based on field data and laboratory data.

Field data were collected from in situ tests, namely the sand patch test and test methods which estimate rate of application, and the absorbed emulsion content test, conducted on actual road construction projects, while laboratory data comprised of interface shear strength of pavement core samples which were evaluated through the Moratuwa Interface Shear Strength Tester (MISST): a device that had been designed in line with the research especially for the purpose of evaluating interface shear strength of pavement core samples.

Established on the observations, a final model capable of evaluating interface shear strength of bituminous pavement layers was developed based on application rate determined by geotextile pads and corrected absorbed emulsion content computed through a past study: significant parameters affecting interface shear strength. It was thus observed that interface shear strength increases when the application rate estimated by the geotextile pads decreases, and when the corrected absorbed emulsion content increases.

Key words: Interface shear strength, Surface macro-texture, Absorbed emulsion content, Application rate

DEDICATION

*I dedicate my thesis to my mother and father for nursing me with affection and love
and their dedicated partnership for the success in my life*

ACKNOWLEDGEMENT

First and foremost, I would like to express my cordial gratitude to my supervisor Prof.W.K.Mampearachchi for the continuous support, and motivation he readily gave me to accomplish this research on time. His patience in guiding me extremely well from the start to the very end of the days I worked on this thesis, are very much appreciated.

Besides my supervisor, I am also thankful towards my progress review committee: Dr. (Mrs.) Judith Samaranayake, Dr. H.R. Pasindu, Prof. A.A.D.A.J. Perera, and Prof. R.U. Halwathura for their insightful comments and encouragement to widen the scope of my research from various perspectives.

Also, I would like to thank Road Development authority, Sri Lanka, Keangnam Enterprises Ltd, CML-MTD Construction Ltd, Consulting Engineers & Contractors Pvt. Ltd, and China Harbour Engineering Company Ltd. for allowing me to conduct field tests and collect pavement core samples from their road development projects.

I wish to express my sincere thanks to Mr. Chandana who was the mechanic of MISST device for building the device as we expected. And, I am grateful towards Mr. Randil, Mr. Pethum, Mr. Uditha, Mr. Ishara, Mr. Tharshigan, Mr. Hasindu, Mr. Piyal, Mr. Yasar, Mr. Jayanga Mr. Buddhi, Mr. Dhanushka, Mr. Subhash, Mr. Amith, and the others who assisted me, and the laboratory staff of the Structural testing lab, for supporting me to carry out field tests and laboratory tests while dedicating their valuable time.

As well as, it is with gratitude I recall Prof. J.M.S.J. Bandara and Ms. Pabasari who supported me to conduct the analysis with accuracy. I would also like to thank Miss. Eshara for supporting me to get my research publications and the thesis proofread precisely.

I also express my sincere gratitude to the academic and nonacademic staff of Department of Civil Engineering, University of Moratuwa for the continuous support and guidance given throughout my undergraduate and postgraduate life. Furthermore, I thank my fellow research colleagues for the stimulating discussions, for all the

support to successfully complete my experimental work and the help given to accomplish this research without any stress.

My brother and cousin Ms. Kalani deserve my whole hearted thanks as well.

Last but not least, it is with a heart laden with gratitude that I call to mind my dearest parents, the greatest pillars in my life who were always there to lift me up during hard times, and give me all the support and love I could ever imagine of having, to be the person I am today.

TABLE OF CONTENTS

DECLARATION	i
Abstract	ii
DEDICATION	iii
ACKNOWLEDGEMENT	iv
TABLE OF CONTENTS.....	vi
LIST OF FIGURES	xii
LIST OF TABLES	xiv
LIST OF ABBREVIATIONS	xv
CHAPTER 01	1
1. INTRODUCTION	1
1.1 General	1
1.2 Objectives	2
1.3 Scope	2
CHAPTER 02	4
2. LITERATURE REVIEW	4
2.1 General	4
2.2 Type of tack coat materials.....	4
2.2.1 Hot bitumen.....	4
2.2.2 Cutback bitumen	5
2.2.3 Bitumen emulsions.....	5
2.3 Conditions of the existing layer.....	7
2.4 Surface macro-texture	7
2.5 Methods of tack coat application.....	8

2.6	Rate of application of tack coat.....	10
2.6.1	Application rate.....	10
2.6.2	Residual application rate.....	11
2.6.3	Absorbed emulsion content.....	11
2.7	Curing time.....	13
2.8	Test methods.....	14
2.8.1	Shear tests	14
2.9	Interface bond strength.....	17
2.10	Influence factors for interface bond strength.....	18
2.10.1	Tack coat type	19
2.10.2	Application rate.....	19
2.10.3	Residual application rate.....	20
2.10.4	Surface macro-texture	21
2.10.5	Curing time	22
2.11	Summary	22
CHAPTER 03	25
3.	METHODOLOGY	25
3.1	General	25
3.2	Initial literature survey	26
3.3	Questionnaire survey	26
3.4	Identification of significant parameters.....	26
3.5	Field data collection	26
3.5.1	Sand patch test	28
3.5.2	Application rate by metal tray.....	31
3.5.3	Application rate by geotextile pad	32
3.5.4	Residual application rate.....	34

3.5.5	Absorbed emulsion content test	34
3.5.6	Collecting pavement cores	37
3.6	Field data analysis	38
3.7	Moratuwa Interface Shear Strength Test (MISST) device	38
3.7.1	Performance of MISST device.....	40
3.7.2	Calibration of MISST device	44
3.8	Laboratory data collection.....	46
3.9	Final analysis	47
Chapter 04	49
4.	RESULTS AND DISCUSSION.....	49
4.1	General	49
4.2	Questionnaire survey results.....	49
4.2.1	Type of tack coat material.....	49
4.2.2	Curing time	50
4.2.3	Application rate.....	50
4.2.4	Application method	51
4.3	Distribution of field data	51
4.4	Relationships of parameters	55
4.4.1	Relationship between ART and ARG	55
4.4.2	Relationship between ART and RAR	55
4.4.3	Relationship between ARG and RAR.....	56
4.5	Relationships with absorbed emulsion content (AEC).....	56
4.5.1	Relationship between AEC and SMT	57
4.5.2	Relationship between AEC and ART	58
4.5.3	Relationship between AEC and ARG	58
4.5.4	Relationship between AEC and RAR	59

4.5.5	Relationship among AEC, SMT and ART	59
4.5.6	Relationship among AEC, SMT and ARG	60
4.5.7	Relationship among AEC, SMT and RAR	60
4.5.8	Summary AEC analysis	61
4.6	Summary of field data analysis	62
4.7	Laboratory test results	62
4.8	Final Model development.....	64
4.8.1	Relationship between ISS and SMT	65
4.8.2	Relationship between ISS and ART.....	65
4.8.3	Relationship between ISS and ARG	66
4.8.4	Relationship between ISS and RAR	66
4.8.5	Relationship between ISS and AEC.....	67
4.8.6	Relationship between ISS and CAE.....	67
4.8.7	Relationship among ISS, SMT and ART	68
4.8.8	Relationship among ISS, SMT and ARG	69
4.8.9	Relationship among ISS, SMT and RAR.....	69
4.8.10	Relationship among ISS, SMT and AEC.....	70
4.8.11	Relationship among ISS, ART and CAE	70
4.8.12	Relationship among ISS, ARG and CAE.....	71
4.8.13	Final model	72
4.8.14	Validation of final model	73
Chapter 05	75
5.	CONCLUSIONS AND RECOMMENDATIONS	75
5.1	Conclusions	75
5.2	Recommendations	76
REFERENCE LIST	77

Appendix A: Standard Specification for Cationic Emulsified Bitumen	80
Appendix B: Sample Questionnaire Survey Form.....	81
Appendix C: Results of questionnaire survey.....	85
AppendixD: All data collected from field tests.....	92
Appendix E: Data used for initial analysis.....	95
Appendix F: Data used for development of final model.....	97
Appendix G: Data used for validation of final model.....	99
Appendix H: Results from Minitab software.....	100
Appendix I: Data of samples not failed properly	101

LIST OF FIGURES

Figure 1. Typical pavement surface course.....	2
Figure 2. Tack coat picked up by haul truck.....	6
Figure 3. Trackless Tack (notice no tack pick-up on tires)-Source [8].....	6
Figure 4. Truck mounted application.....	8
Figure 5. Manual application	9
Figure 6. Spray paver Source [18]	10
Figure 7. Absorbed emulsion content test.....	12
Figure 8. Emulsion breaking time versus application rate - Source [21].....	14
Figure 9. Effects of sample preparation methods - Source [3]	18
Figure 10. Research Methodology	25
Figure 11. Tacked surface of automated application	27
Figure 12. Tacked surface of manual application	28
Figure 13. Solid glass spheres.....	28
Figure 14. Spreader tool.....	29
Figure 15. Sand patch test	30
Figure 16. Light metal tray	31
Figure 17. Geotextile pad.....	32
Figure 18. Geotextile pad in zip-lock bag	33
Figure 19. Polyethylene foam layer	34
Figure 20. Steel plate.....	35
Figure 21. Cylindrical load	35
Figure 22. Absorbed emulsion content test.....	36
Figure 23. Coring process	37
Figure 24. Pavement core sample	37
Figure 25. Moratuwa Interface Shear Strength Tester (MISST) Device	39
Figure 26. Illustration of MISST device	40
Figure 27. Dimensions of MISST device.....	40
Figure 28. Screw jack.....	41
Figure 29. Proving ring	41
Figure 30. Pavement core samples on MISST device.....	42

Figure 31. Bottom holder	42
Figure 32. Top collar.....	43
Figure 33. Wooden cylindrical samples.....	44
Figure 34. Wooden samples bounded by bitumen 60/70	44
Figure 35. Core sample at the failed moment	47
Figure 36. Failed core sample	47
Figure 37. Types of tack coat material.....	49
Figure 38. Curing time	50
Figure 39. Application methods.....	51
Figure 40. Distribution of surface macro-texture data	53
Figure 41. Segregated pavement surface	54
Figure 42. ARG vs ART	55
Figure 43. RAR vs ART	55
Figure 44. RAR vs ARG	56
Figure 45. Distribution of absorbed emulsion content data	57
Figure 46. AEC vs SMT	57
Figure 47. AEC vs ART	58
Figure 48. AEC vs ARG	58
Figure 49. AEC vs RAR	59
Figure 50. AEC vs ART, SMT	59
Figure 51. AEC vs ARG, SMT	60
Figure 52. AEC vs RAR, SMT	60
Figure 53. Split core sample during coring	63
Figure 54. Core sample, failed at bond	63
Figure 55. Core sample, not failed at bond	64
Figure 56. Failure plane of the core sample (a) above the interface (b) below the interface.....	64
Figure 57. ISS vs SMT	65
Figure 58. ISS vs ART	65
Figure 59. ISS vs ARG	66
Figure 60. ISS vs RAR.....	66
Figure 61. ISS vs AEC	67

Figure 62. ISS vs CAE	67
Figure 63. ISS vs ART, SMT	68
Figure 64. ISS vs ARG, SMT	69
Figure 65. ISS vs RAR, SMT	69
Figure 66. ISS vs SMT, AEC	70
Figure 67. ISS vs ART, CAE	71
Figure 68. ISS vs ARG, CAE	71

LIST OF TABLES

Table 1. Recommended application rates	11
Table 2. Shear Tests	15
Table 3. Recommended tack coat residual application rates	21
Table 4. Interface shear strength (ISS) values	23
Table 5. Locations of field data collected	27
Table 6. Amount of core samples	38
Table 7. Calibrating details of MISST device.....	45
Table 8. Average application rates.....	51
Table 9. Surface macro-texture and application rate by tray test.....	52
Table 10. Application rate by geotextile and residual application rate.....	52
Table 11. Absorbed emulsion content.....	53
Table 12. Summary of data set of initial analysis	54
Table 13. Summary of field data analysis.....	62
Table 14. Summary of correlations of ISS with other parameters	68
Table 15. Summary of coefficient of final model	72
Table 16. Calculation for validation.....	74

LIST OF ABBREVIATIONS

AC-XX	Bitumen (Viscosity grade)
AEC	Absorbed emulsion content
ARG	Application rate by geotextile pad
ART	Application rate by tray test
CMS-2	Cationic medium-setting, high viscous bitumen
CRS-1	Cationic rapid-setting, low viscous bitumen
CRS-2	Cationic rapid-setting, high viscous bitumen
ISS	Interface Shear Strength
MC-XX	Medium Curing, XX-Kinematic viscosity at 60C in centistokes
MISST	Moratuwa Interface Shear Strength Tester
CAE	New absorbed emulsion content
PG XX-YY	Performance Grade (PG), XX - average seven day maximum pavement design temperature, YY - minimum pavement design temperature
RAR	Residual application rate
RC-XX	Rapid Curing, XX-Kinematic viscosity at 60C in centistokes
SBS	Styrene–Butadiene–Styrene
SC-XX	Slow Curing, XX-Kinematic viscosity at 60C in centistokes
SMT	Surface macro-texture
SS-1	Anionic slow-setting, low viscous bitumen