MODELING A CYLINDRICAL RUBBER BLOCK OF TYRE TREAD COMPOUND FOR PREDICTING THE TEMPERATURE PROFILE UNDER HEATING CONDITION

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i

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ABSTRACT

In the rubber industry, curing is very important parameter. There are many methodologies are used industrially in order to predict the optimum curing time of rubber product. The methodologies are mainly two types as practical and numerical approaches. In the practical approach, it is used a lot of manual activities to collect the temperature distribution within the rubber product. It is time consuming and non-economical method. Therefore, most of the industries are attempting to develop numerical models for the rubber curing. Nowadays the trend is to develop software-based numerical modellings to predict not only the temperature distribution but also state of cure of the rubber product.

In this research it was attempted to predict the temperature profile of cylindrical tread rubber block using a well-known software called Solidwork. The accuracy of the model was verified by practically measured data. In order to match practical temperature profile, with the modelled figures, the thermal properties were changed. Even though there are several thermal properties such as thermal conductivity and specific heat capacity, the critical thermal property is the thermal diffusivity.

Based on the results, the prediction of temperature profile with the default settings of the software and fixed thermal properties would not be possible.

Keywords: rubber compound, simulation model, thermal diffusivity

TABLE OF CONTENT

| Decl | lara | tion of the candidate & supervisor | i |
|------|------|------------------------------------|----|
| Ack | now | ledgement | ii |
| Abst | trac | ti | ii |
| List | of I | Figuresvi | ii |
| List | of T | Гables i | X |
| List | of A | act | |
| 1. | IN | ΓRODUCTION | 1 |
| 1. | 1 | Background | 1 |
| 1. | 2 | Research Objectives | 2 |
| 1 | 3 | Tires | 2 |
| 1 | 3.1 | Pneumatic Tire | 3 |
| 1 | 5 | Tire Curing Process | 7 |
| | 1.5 | .1 Tire Curing | 7 |
| | 1.5 | .2 Tire Curing press/oven | 7 |
| | 1.5 | .3 Rubber moulding | 9 |
| 2. L | ITI | ERATURE REVIEW1 | 1 |
| 2. | 1 | Rubber compound | 1 |
| | 2.1 | .1 Rubber types | 1 |
| | 2.1 | .2 Fillers in rubber compounds | 2 |
| | 2.1 | .3 Chemicals in rubber compounds | 2 |
| 2. | 2 | Rubber mixtures | 2 |
| | 2.2 | 1 Intermeshing Mixer | 3 |

| 2.2.2 | Tangential Mixer | 13 |
|----------|---|----|
| 2.3 T | esting and equipments in rubber industry relevant to curing | 14 |
| 2.3.1 | Rheometer | 14 |
| 2.3.2 | Thermocouple | 17 |
| 2.3.3 | Two roll mill | 17 |
| 2.3.4 | Disc Scanning Calorimeter (DSC) | 18 |
| 2.3.5 | Dynamic Mechanical Analyzer (DMA) | 18 |
| 2.4 R | Lubber Curing | 18 |
| 2.4.1 | Heat transfer | 19 |
| 2.4.2 | Heat Conduction | 19 |
| 2.5 R | Subber Curing Kinetics | 20 |
| 2.5.1 | Kinetic Models | 20 |
| 2.6 N | Jumerical Models | 22 |
| 2.6.1 | Finite Element Methods (Computational Models) | 22 |
| 2.6.2 | Finite Difference Method | 27 |
| 3. EXPER | RIMENTAL METHODOLOGY | 28 |
| 3.1 M | Materials for the Practical Trials | 28 |
| 3.1.1 | Mold Materials | 28 |
| 3.1.2 | Rubber Compound | 29 |
| 3.1.3 | Heating Press | 29 |
| 3.1.4 | Thermo-couple (Temperature Measuring Sensor.) | 29 |
| 3.1.5 | Two roll mill | 30 |
| 3.2 N | Methodology of the Practical Trials | 30 |
| 3.2.1 | Procedure | 30 |
| 3.3 N | Naterials for the Software-based method | 32 |
| 3.3.1 | Software | 32 |

| 3 | .3.2 | Boundary conditions | 32 |
|-------|--------|--|----|
| 3 | .3.3 | Material properties | 32 |
| 3.4 | Me | ethodology for the Software-based method | 37 |
| 3 | .4.1 | Procedure | 37 |
| 4. RE | SULT | TS AND DISCUSSION | 41 |
| 5. CO | NCL | USION AND RECOMMENDATIONS | 47 |
| 6. B | Biblio | graphy | 49 |
| 7. A | ppen | dices | 51 |
| a. | App | endices A | 51 |
| b. | App | endices B | 53 |

LIST OF FIGURES

| Figure 1-1 Types of Pneumatic Tires in the World | 3 |
|---|----|
| Figure 1-2 Components of Pneumatic Tire | 5 |
| Figure 1-3 Tire Curing Press | 8 |
| Figure 1-4 Tire Curing Oven | 9 |
| Figure 1-5 Segmented Mould | 0 |
| Figure 2-1 : Schematic Internal Mixer | 3 |
| Figure 2-2: Rotors of Intermeshing Mixer | 3 |
| Figure 2-3 : Rotors of Tangential Mixer | 4 |
| Figure 2-4 Typical Cure Curve of Rheometer | 5 |
| Figure 2-5 Moving Die Rheometer | 6 |
| Figure 2-6 Oscillation Disc Rheometer | 7 |
| Figure 2-7 Schematic of a two-roll mill | .7 |
| Figure 2-8 : TA Instrument. SDT-Q600 DSC | 8 |
| Figure 3-1 : Side view of the cylindrical mould | 28 |
| Figure 3-2 : Section view of the cylindrical mould | 29 |
| Figure 3-3 : Practical Cylindrical Block Heating | 31 |
| Figure 3-4 Curing the rubber block inside the press | 31 |
| Figure 3-5 : Lee's Disc Apparatuses | 3 |
| Figure 3-6 : Heat Flow Distribution with Temperature | 35 |
| Figure 3-7 : Cylindrical Rubber Block | 37 |
| Figure 3-8 : Material Property Assigning | 38 |
| Figure 3-9: Application of the thermal loads | 39 |
| Figure 3-10 : Creating the meshing of the rubber block | 39 |
| Figure 3-11 : Simulation of the tread block | Ю |
| Figure 3-12 : Temperature measuring at centre point | 10 |
| Figure 4-1: Temperature profile variation with time keeping thermal diffusivity a | as |
| constant | 12 |
| Figure 4-2: Temperature profile Variation with time - Trial 02 | 14 |
| Figure 4-3: Temperature profile Variation with time - Trial 02 | 15 |
| Figure 7-1 : DSC Curve for Empty pan | 51 |

| Figure 7-2 : DSC Curve for Reference sample | 51 |
|--|----|
| Figure 7-3 : DCS for Rubber Sample | 52 |
| Figure 7-4 : Specific Heat Variation With time for Rubber Sample | 52 |

LIST OF TABLES

| Table 2-1 : Generalized Rubber Compound Formula | 11 |
|--|----|
| Table 4-1 : Thermal Property Variation - Trial 01 | 41 |
| Table 4-2 : Thermal Property Variation - Trial set 02 | 43 |
| Table 4-3 : Thermal Property Variation - Trial set 03 | 44 |
| Table 4-4 Thermal properties for matching temperature profile | 45 |
| Table 7-1 : Temperature of Practical block | 53 |
| Table 7-2 : Temperature distribution with constant thermal diffusivity | 54 |
| Table 7-3 : Temperature distribution with trial set 02 | 55 |
| Table 7-4: Temperature distribution with trial set 03 | 56 |

LIST OF ABBREVIATIONS

 M_L Minimum Torque

 $M_{H} \hspace{1cm} Maximum \hspace{1cm} Torque$

tc 90 Optimum Cure Time

Cp Specific Heat Capacity

DSC Disc Scanning Calorimeter

DMA Dynamic Mechanical Analyzer

t_{s2} Induction Time

MDR Moving Die Rheometer

ODR Oscillating Disc Rheometer