BEHAVIOUR OF ELEVATED TEMPERATURE CURED CARBON FIBRE REINFORCED POLYMER STRENGTHENED CONCRETE MEMBERS SUBJECTED TO MILD ACIDIC EXPOSURE

M. P. Koggalahewa 199195E

Master of Science Degree in Structural Engineering Design

Department of Civil Engineering
University of Moratuwa
Sri Lanka

CARBON FIBRE REINFORCED POLYMER STRENGTHENED CONCRETE MEMBERS SUBJECTED TO MILD ACIDIC EXPOSURE

M. P. Koggalahewa

199195E

Dissertation Submitted in partial fulfilment of the requirements for the Master of Science Degree in Structural Engineering Design

Supervised by Prof. (Mrs). J. C. P. H. Gamage

Department of Civil Engineering
University of Moratuwa
Sri Lanka

August 2023

DECLARATION

I Declare that this is my own work and this thesis does not incorporate without acknowledgement of any material previously submitted for a degree or diploma in any other University or institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

Also, I hereby grant to University of Moratuwa the non- exclusive right to reproduce and distribute my thesis, in whole or I part in print, electronic or other medium. I retain the right to use this content in whole or part in future works such as articles or books.

M.P.Koggalahewa	Date
The above candidate has carried out research for supervision.	r Masters Dissertation under my
Prof. (Mrs). J. C. P. H. Gamage	Date
Dissertation Supervisor	

ABSTRACT

The use of CFRP for strengthening and retrofitting concrete structures has become famous throughout the world in the past few decades due to its advantages over conventional materials. However, the main drawback to use CFRP in the construction industry is the lack of comprehensive and validated test results of its performance under different exposure environments and curing conditions. Further, the fact that using the curing temperatures near the epoxy adhesives glass transition temperature may improve the post-curing effect of the epoxy and hence improve the bond strength is still doubted during the application of CFRP as a strengthening material.

A detailed experimental study was carried out to determine the effects of elevated temperature curing on the bond between CFRP and concrete and medium-term performance of such bonding methods when exposed to mild acidic environment. Three different curing conditions; ambient temperature, 65°C and 75°C temperature for 2 hours were selected to simulate the effects of elevated temperature curing. After fully cured for seven days, the specimens were conditioned in a sulphuric acid solution of PH=2 for 3 different time durations, 15 days, 30 days and 90 days. At the end of the exposure period, single lap shear test and Ultra Sonic Pulse Velocity test were used to assess the bond strength and the quality of the concrete, respectively.

It was observed that the exposure of the epoxy to a temperature near its glass transition temperature has increased the bond strength. The bond between CFRP and concrete was sensitive to acidic exposure and a strength loss in the range of 1.74% to 26.96% was noted from conditioned specimens even though the exposure period is very short which is not a representative of a lifespan of strengthened structure or a member. The noted strength did not indicate any sensitive relationship with the curing condition and temperature in the installation phase.

Key words: CFRP, Glass Transition Temperature, Elevated Temperature Curing, Acidic Exposure, Bond Strength

ACKNOWLEDGEMENT

I would like to acknowledge the Department of Civil Engineering, University of Moratuwa, for selecting me to study in the Master of Science degree programme in structural Engineering design. I want to express my gratitude towards all the staff members of this M.Sc. programme for their excellent guidance in completing my M.Sc. degree successfully.

I want to express my sincere gratitude to my supervisor Prof. (Mrs) J. C. P. H. Gamage of the University of Moratuwa, for her excellent guidance and immense support despite her busy schedule. I am very grateful to my colleagues; Mr. Thushanthan K. and Mrs. N.G.T.T. Thathsarani for sharing their knowledge and help throughout this study.

Further, I like to express my gratitude to Eng. U. S. Karunarathna, the Chairman of Central Engineering Consultancy Bureau (CECB), for granting permission to carry out my master of Engineering degree programme, and my senior Engineers of CECB, who helped by sharing their knowledge and experience.

Furthermore, I thank my family members for the support and encouragement they provided to complete my M.Sc. degree.

Ultimately, I make this an opportunity to appreciate everyone who supported me in completing this research.

TABLE OF CONTENTS

ABSTRACT	i
ACKNOWLEDGEMENT	ii
LIST OF FIGURES	v
LIST OF TABLES	vi
Chapter 1 -INTRODUCTION	1
1.1 Background	1
1.2 Significance of Research	1
1.3 Aim of Research	1
1.4 Objectives of the Research	2
1.5 Methodology	2
Chapter 2 -LITERATURE REVIEW	4
2.1 Introduction	4
2.2 CFRP Materials	4
2.2.1 Properties of CFRP	4
2.2.2 Advantages and disadvantages of CFRP	4
2.2.3 Application of CFRP	5
2.2.4 Failure mechanisms	5
2.3 Durability of CFRP -Concrete Composites	6
2.4 Adhesive Used for CFRP-Concrete Binding	7
2.5 Behaviour of Concrete in Different Solutions	9
2.5.1 Behaviour of concrete in acidic solutions	9
2.6 Epoxy Adhesive Behaviour in Different Solutions	12
2.7 CFRP Behaviour in Different Solutions	13
2.8 Composite Behaviour in Different Solutions	14
2.9 Behaviour of CFRP-Concrete Composite in Elevated Temperature Curing	
2.10 Chapter Summary and Research Gaps	15
Chapter 3 -EXPERIMENTAL PROGRAMME	17
3.1 Overview	17
3.2 Materials	17
3.2.1 Compressive strength of concrete	17
3.2.2 Properties of CFRP sheets	17
3.2.3 Properties of CFRP fabric adhesive	18
3.3 Specimen Preparation	18
3.3.1 Determination of the size of the specimen	18
3.3.2 Procedure for specimen preparation	19
3.4 Elevated Temperature Curing	23
3.5 Testing	25
3.6 Test Results	28
3.6.1 Ultra Sonic Pulse Velocity (UPV) Test results	29
3.6.2. Lap shear test results	31

3.6.3 Compressive strength of concrete	37
Chapter 4 -CONCLUSIONS AND RECOMMENDATIONS	38
4.1 Summary	38
4.2 Discussion of Results	38
4.2.1 Deteriorated surfaces of the specimens	38
4.2.2 Compressive strength of the concrete	38
4.2.3 Ultrasonic Pulse Velocity test	39
4.2.4 Lap shear test results	39
4.2.5 Failure mode	41
4.3 Conclusions	42
4.4 Recommendations	42
REFERENCES	43
APPENDIX I	
APPENDIX II	

LIST OF FIGURES

Figure 1.1 Methodology	3
Figure 3.1 Plan View of the Specimen	19
Figure 3.2 Mould Preparation	20
Figure 3.3 Specimen Casting	20
Figure 3.4 Surface Preparation	21
Figure 3.5 Saturated CFRP Sheet	21
Figure 3.6 Application of Epoxy Adhesive	22
Figure 3.7 Removal of Trapped Air	22
Figure 3.8 CFRP Sheets Bondedto Concrete Prism	23
Figure 3.9 Curing of Specimens Under Elevated Temperature	23
Figure 3.10 Specimens Immersed in Acidic Solution	24
Figure 3.11 Aluminium Plates Attached to the Specimens	25
Figure 3.12 Ultra Sonic Pulse Velocity Test	26
Figure 3.13 Lap Shear Test Set Up	26
Figure 3.14 Lap Shear Test	27
Figure 3.15 Compressive Strength Test	27
Figure 3.16 Surface Condition of the Specimens after Exposure to Acidic Solut	
Days	28
Figure 3.17 Surface Condition of the Specimens after Exposure to Acidic Envir	conment for 15, 30 and
90 Days	28
Figure 3.18 Deteriorated Surface of the Specimens after 90 Days of Exposure -	29
Figure 3.19 Comparison of Ultra Sonic Pulse Velocity	
Figure 3.20 Concrete Cohesive Failure	
Figure 3.21 Concrete Cohesive Failure with CFRP Rupture	33
Figure 3.22 Mixed Cohesive Adhesive Failure with CFRP Rupture	34
Figure 3.23 Concrete Cohesive Failure with CFRP Rupture, Part of the CFRP A	Adhered to Concrete -34
Figure 3.24 CFRP Failure	
Figure 3.25 Failure Load with Respect to Exposure Time	35
Figure 3.26 Load Displacement Curves for Specimens Cured at Ambient Temp	erature36
Figure 3.27 Load Displacement Curves for Specimens Cured at 65 ^o C	
Figure 3.28 Load Displacement Curves for Specimens Cured at 75 °C	37

LIST OF TABLES

Table 2.1 Solubility of Calcium Salts in Water	10
Table 2.2 Tensile Strength Reduction of Epoxy	12
Table 2.3 Aging Schedule-S. Cabral-Fonseca et al., (2011)ERROR! BOOKMARK N	TO
DEFINED.	
Table 2.4 Details of the Solutions	14
Table 3.1 Properties of CFRP Sheets	17
Table 3.2 Properties of CFRP Fabric Adhesive	18
Table 3.3 Exposure Condition of The Specimens	24
Table 3.4 UPV Test Results	29
Table 3.5 Lap Shear Test Results and Failure Modes	31
Table 3.6 Compressive Strength of Concrete after 90 Days of Exposure to Ambient Conditions and	
Acidic Environment	-37